



## Nafion-based amperometric H<sub>2</sub>S sensor using Pt-Rh/C sensing electrode

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### ABSTRACT

In this paper, an amperometric gas sensor based on proton exchange membrane (Nafion) was fabricated for H<sub>2</sub>S detection at room temperature. Pt-Rh nanoparticles loaded on carbon fibers, as sensing electrode, was prepared by chemical reduction method, and membrane electrode assemble (MEA) was fabricated using hot-pressing method. X-ray diffractometry (XRD) and field emission scanning electron microscopy (FESEM) were used to analyze the structure and morphology of the fabricated electrode material. The effect of the weight ratio of Pt to Rh on the performance of the sensor was investigated and the results showed that the sensing performance was best when the ratio of Pt to Rh was 1:1. Moreover, the sensitivity had been significantly improved due to the use of carbon fibers pretreated by nitric acid, increasing from 0.158 μA/ppm to 0.191 μA/ppm. The present sensor could detect H<sub>2</sub>S at levels as low as 0.1 ppm with a −20 nA response and had a good linear relationship in the range of 0.1 to 200 ppm H<sub>2</sub>S. In addition, this amperometric H<sub>2</sub>S sensor displayed fast response-recovery rate as well as excellent selectivity and stability.

### 1. Introduction

Nowadays, the problem of air pollution has raised more and more attention in various aspects of daily life. The main components of air pollutants are nitrogen oxides (NO<sub>x</sub>), carbon monoxide (CO), sulfur dioxide (SO<sub>2</sub>), ammonia (NH<sub>3</sub>) and hydrogen sulfide (H<sub>2</sub>S) [1–10]. Among them, H<sub>2</sub>S is one of the most toxic gases and is usually found in sewer, crude petroleum, hot springs and food stuffs [11]. H<sub>2</sub>S is colorless, corrosive, flammable and explosive and has a distinctive offensive smell, similar to “rotten egg”, which is a strong neurotoxin that has a strong stimulating effect on mucous membranes. Low concentrations of H<sub>2</sub>S can damage the eyes, respiratory system and central nervous system, while inhaled a small amount of high concentrations of H<sub>2</sub>S can be fatal in a short period of time [12]. Hence, it is significant to achieve accurate and real-time detection of H<sub>2</sub>S.

Currently, the main kinds of H<sub>2</sub>S sensors are semiconductor oxide type, electrochemical type and solid electrolyte type. Many studies have been reported on the H<sub>2</sub>S sensors based on semiconductor oxides [13–17]. Tong et al. used TiNT (TiO<sub>2</sub> nanotube)-based gas sensor to detect H<sub>2</sub>S and attained the response values 4.5–26.2 at 1–50 ppm under the optimum temperature 300 °C [18]. Although these sensors possessed improved properties of gas sensor in certain aspects, high operating temperature, low sensitivity and narrow measurement range still limit their applications. For electrochemical-type sensors, although

they can work at room temperature, they usually use a corrosive liquid electrolyte and are easy to dry [19]. For solid electrolyte-type sensors, they usually display good stability and excellent selectivity used yttria-stabilized zirconia (YSZ) and NASICON (Na<sub>3</sub>Zr<sub>2</sub>Si<sub>2</sub>PO<sub>12</sub>) as the electrolytes. Hao et al. reported the YSZ-based mixed potential H<sub>2</sub>S sensor using La<sub>2</sub>NiO<sub>4</sub> sensing electrode that the sensor performed the highest response of −55 mV to 500 ppb H<sub>2</sub>S at an operating temperature of 500 °C [20]. However, these sensors also have the shortcomings such as complex fabrication process and high working temperature. In summary, it is essential to investigate high sensitivity, fast response and wide measurement range gas sensor operating at room temperature.

In the past few years, proton exchange membrane (Nafion) has been used in many fields such as fuel cells, electrolysis cells, flow redox batteries, catalytic and sensor systems due to its good mechanical, outstanding chemical stability and excellent conductivities [21]. The new electrochemical sensor based on Nafion membrane not only has the advantages of zero power consumption, intrinsically safe, environment-friendly, high precision, good stability and long service life, but also can detect trace gases in harsh environments. This sensor has broad application prospects in many fields and can be considered as one of the most important new generation sensors. Recently, many papers have been reported about sensors based on Nafion. Most of the Nafion-based sensors that have been reported are used to detect hydrogen [22,23], carbon monoxide [24,25], oxygen [26,27], while few reports

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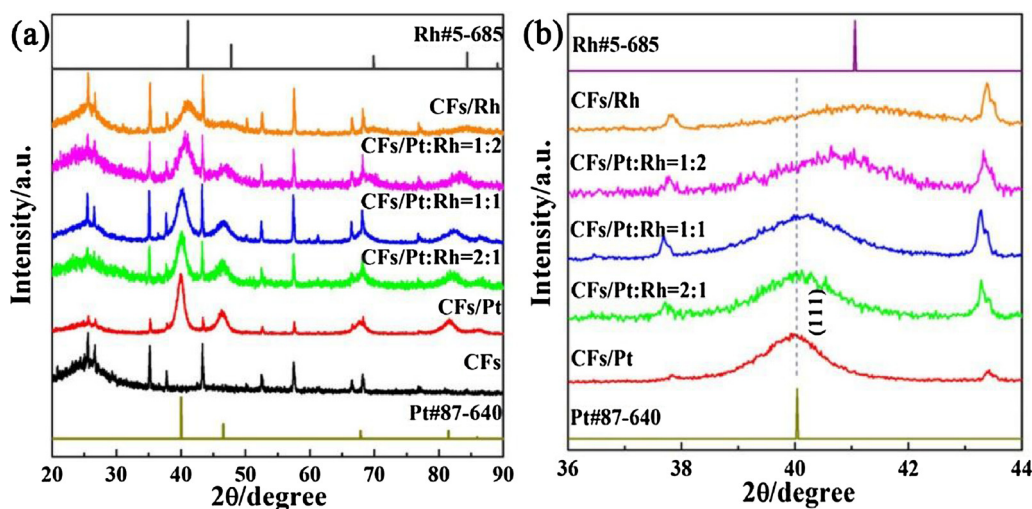


Fig. 1. (a) XRD patterns of five kinds of EMs with different weight ratios of Pt and Rh; (b) Comparison of (111) peaks from XRD patterns.

on the detection of hydrogen sulfide. Therefore, it is very meaningful to develop high-performance Nafion-based  $H_2S$  sensor.

In this paper, the platinum (Pt) and rhodium (Rh) nanoparticles deposited on carbon fibers (CFs) are utilized as the composite sensing electrode due to the excellent catalytic properties of this bimetallic catalysts. Effect of loading ratio of Pt and Rh on sensor performance has been discussed. We also pre-treated the CFs with nitric acid to increase the Pt and Rh loadings and thus the sensor response has been significantly improved. During the preparation of the membrane electrode assembly (MEA), we used hot-pressing method to obtain an excellent contact between Nafion membrane and electrode materials (EM) ensuring a good transmission of protons. After that, we assembled the MEA into sensors and investigated the sensing properties as well as mechanism of the Nafion-based amperometric  $H_2S$  sensor.

## 2. Experimental

### 2.1. Catalyst powder synthesis

Five different sensitive EMs with different weight ratios of Pt and Rh are prepared by chemical reduction method. Total metal loading on CFs was kept consistent at 20 wt.%, wherein the weight ratios of Pt to Rh are 1:0 ( $EM_a$ ), 2:1 ( $EM_b$ ), 1:1 ( $EM_c$ ), 1:2 ( $EM_d$ ) and 0:1 ( $EM_e$ ), respectively. Additionally, another kind of EM using CFs ultrasonicated in 68% nitric acid for 4 h at 50 °C is abbreviated to  $EM_{cp}$  (Pt:Rh = 1:1). Detailed preparation process is as follows. First, the CF powder is suspended in deionized water with a certain amount of  $H_2PtCl_6$  (Shanghai Wu Chemical Reagent Co., Ltd.) solution and  $RhCl_3$  (Shanghai Dibai Chemical Technology Co., Ltd.) in accordance with the above ratios. Then, trisodium citrate ( $Na_3C_6H_5O_7 \cdot 2H_2O$ , Beijing Chemical Works) is added as the stabilizer at a CF support/trisodium citrate weight ratio of 4:3 by ultrasonication for 30 min. Next, 50 ml reducing agent solution, which is obtained by dissolving the  $NaBH_4$  (Aladdin) powders into 50 mL 0.1 M NaOH (Beijing Chemical Works) solution to prevent hydrolysis of  $NaBH_4$ , is added into the resulting suspension drop by drop. The reaction is carried out under stirring in a water bath at the temperature of 80 °C for 2 h. Finally, the resulting black solid was filtered, washed, and dried at 80 °C for 12 h.

### 2.2. Fabrication and measurement of the $H_2S$ sensor

The amperometric  $H_2S$  sensor is fabricated using the fuel cell prototype containing gas diffusion cap, MEA, isolation disc and water container. Among them, MEA, the core components of this sensor, is produced as follows. 10 mg as-prepared EM powders are well-

distributed in 100  $\mu$ L dispersant which includes 5 wt.% Nafion solution (Shanghai Hesen Electric Co., Ltd.), ethylene glycol (EG, Sinopharm Chemical Reagent Co., Ltd.) and deionized water with the ratio of 2:1:4 on polytetrafluoro-ethylene (PTFE) film. Then two pieces of resulting films are dried at 90 °C and hot-pressed with the Nafion membrane at 90 °C for 90 s. Before this step, in order to remove impurity, the Nafion membranes were pre-treated in 5%  $H_2O_2$  solution (Sinopharm Chemical Reagent Co., Ltd.) for 1 h, 0.5 M  $H_2SO_4$  solution (Sinopharm Chemical Reagent Co., Ltd.) for 1 h and deionized water for 1 h in a water bath at 80 °C, respectively [28]. After that, the PTFE films are peeled away and the MEA is immersed in 0.5 M  $H_2SO_4$  solution for 1 h to replenish lost protons and deionized water for 1 h to remove the sulfuric acid on surface. Here, the  $H_2S$  sensors fabricated by above five types of EMs are defined as  $S_a$ ,  $S_b$ ,  $S_c$ ,  $S_d$  and  $S_e$ , respectively.

X-ray diffraction analysis (XRD, scanning speed:  $0.2^\circ s^{-1}$ ,  $2\theta$  ranging from  $20^\circ$ – $90^\circ$ , using  $CuK\alpha$  radiation at 0.1541 nm, Rigaku) was used to study the structure, composition, and physical properties of prepared catalyst powders. In order to observe the surface morphology, field emission scanning electron microscopy (FESEM) was used with a JEOL JSM-2100 F microscope operated at an accelerating voltage of 200 kV. In order to study the surface adsorption capacity of different kinds of EMs, the Brunauer–Emmett–Teller (BET) method was used with a Gemini VII surface area and porosity system.

We used chronoamperometry to study the sensitive characteristics of the amperometric  $H_2S$  sensor by an electrochemical workstation (CHI611C, Shanghai Instrument Corporation, China). In the process of measurement, the conventional static method was employed by diluting a certain amount of 1%  $H_2S$  with air. Moreover, all measurements were carried out under laboratory conditions (23–25 °C, 10–20% RH). The response current ( $\Delta I$ ) is defined as the difference between  $I_a$  and  $I_b$ , where  $I_a$  is the current of sensor in air,  $I_b$  is the current in  $H_2S$ . We define the time it takes to reach 90% value of  $\Delta I$  during adsorption and desorption as the response and recovery time of the sensor. The sensitivity is defined as the slope of the liner relationship between  $\Delta I$  and  $H_2S$  concentration.

## 3. Result and discussion

The XRD patterns of CFs and five kinds of EMs with different weight ratio of Pt and Rh are shown in Fig. 1(a). The XRD patterns show only the five main characteristic peaks of the face-centered cubic (fcc) crystalline structure of Pt and Rh, namely the (111), (200), (220), (311) and (222) planes. For  $EM_a$ , five measured peaks are observed at  $2\theta = 40.0^\circ$ ,  $46.4^\circ$ ,  $67.9^\circ$ ,  $81.6^\circ$  and  $86.3^\circ$ , which agree well with the Pt cubic structure (JCPDS Card No. 87-640). For  $EM_e$ , five measured peaks

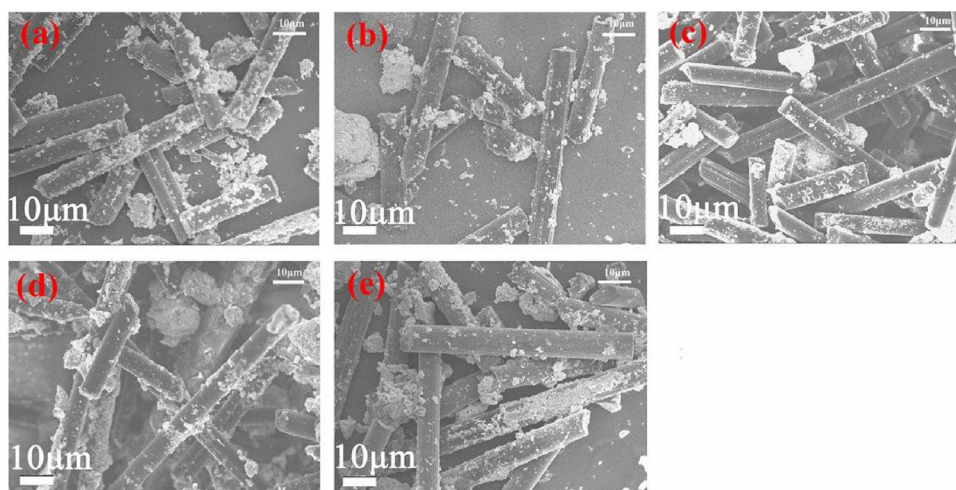


Fig. 2. FESEM images of different weight ratios of Pt and Rh nanoparticles deposited on CFs, (a) CFs/Pt, (b) CFs/Pt:Rh = 2:1, (c) CFs/Pt:Rh = 1:1, (d) CFs/Pt:Rh = 1:2, (e) CFs/Rh.

are observed at  $2\theta = 41.1^\circ$ ,  $47.5^\circ$ ,  $70.0^\circ$ ,  $84.5^\circ$  and  $89.1^\circ$ , which agree well with the Rh cubic structure (JCPDS Card No. 5-685). As shown in Fig. 1(b), with the increase of Rh content, slight angle shifts are detected from the (111) peaks. In other words, all the characteristic peaks belong to Pt and Rh, except that the position of these peaks shift to the standard peaks of Rh with the increase in the proportion of Rh. These results showed that Pt and Rh element had been successfully loaded on CFs [29].

The surface morphologies of all the as-prepared EMs are determined as shown in Fig. 2. It can be observed that the Pt and Rh nanoparticles (NPs) are distributed on the surface of CFs. In general, the addition of Rh does not affect the Pt distribution on CFs compared with the results we reported earlier [5]. Due to the smooth surface of CFs, Pt and Rh NPs aggregate in some places and the load is also relatively small. Thus, we pretreated CFs with nitric acid and used them to prepare new EMs.

The results of the comparison are given in Fig. 3, which are CFs before (a) and after (b) treatment, electrode materials made from untreated (c) and treated (d) CFs, respectively. Four insets are the enlargement of the above four images. As can be clearly seen from Fig. 3(a) and (b) that CFs pretreated by nitric acid show more potholes than those which are untreated. On the other hand, obviously, it can be found that the Pt and Rh NPs are loaded more and much better distributed on the surface (Fig. 3(c) and (d)). In order to verify the results obtained by SEM, we weighed the EMs prepared with the pre-treated CFs and the untreated CFs (using the same amount of CFs,  $\text{H}_2\text{PtCl}_6$  and  $\text{RhCl}_3$ ). The result shows that the amount of Pt and Rh NPs loaded on CFs after pretreated is 4.8% more than the untreated. Meanwhile, to further confirm the specific surface area and average pore size of these two EMs, the BET nitrogen absorption measurement was applied. It can be seen in Table 1 that the EM<sub>cp</sub> have a larger BET surface area ( $9.63 \text{ m}^2/\text{g}$ ) and a smaller

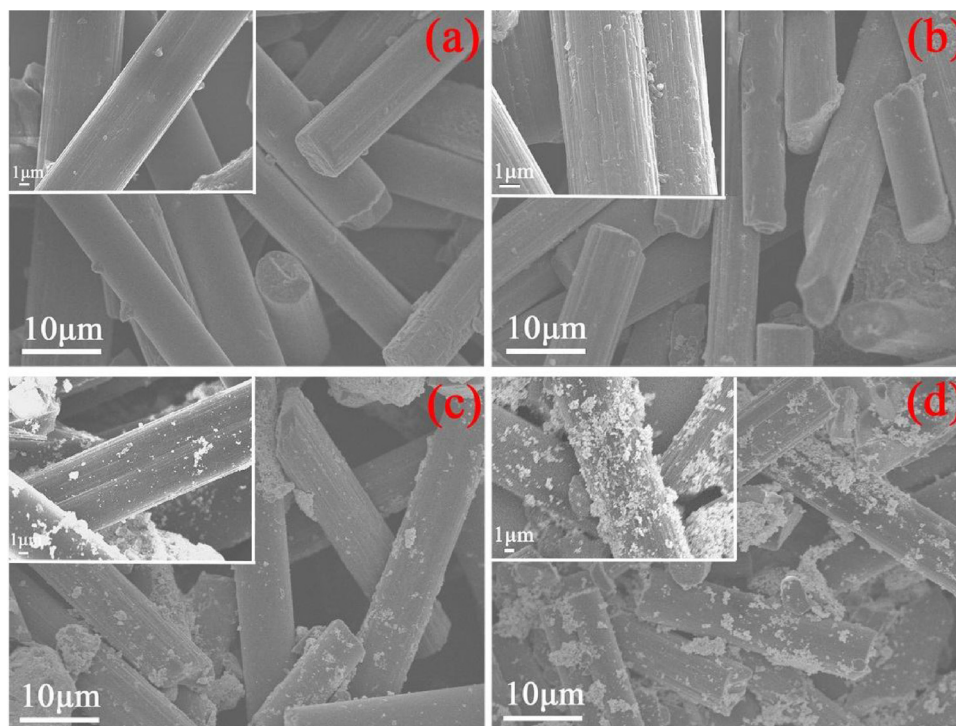


Fig. 3. FESEM images of CFs before (a) and after (b) treatment by 68% nitric acid for 4 h; FESEM images of electrode materials made from untreated (c) and treated (d) CFs.

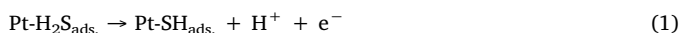


**Table 1**  
The BET surface areas and average pore diameters of EM<sub>c</sub> and EM<sub>cp</sub>.

Sample	BET Surface Area(m <sup>2</sup> /g)	Average Pore Diameter(nm)
EM <sub>c</sub>	7.48	20.87
EM <sub>cp</sub>	9.63	16.05

average pore diameter (16.05 nm), which are 28.74% more and 23.10% less than EM<sub>c</sub>. This result also agrees well with the differences shown in the SEM image. Based on the above results, we speculate that the sensor fabricated using EM<sub>cp</sub> has a better gas sensing performance.

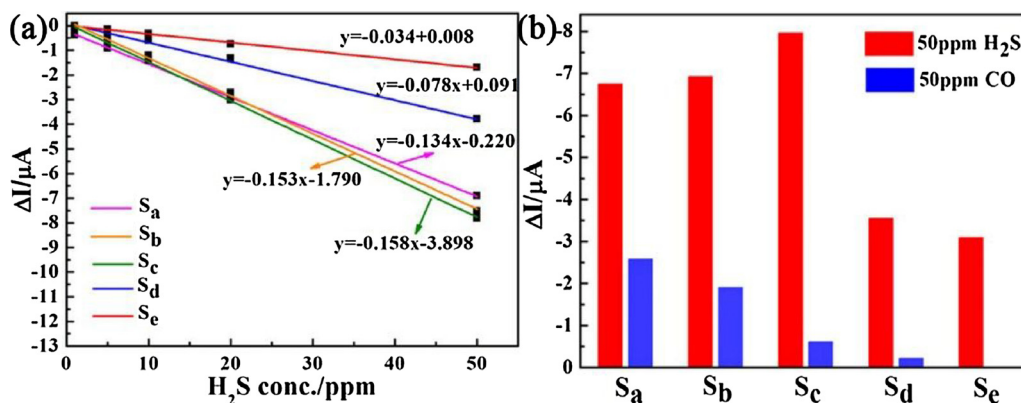
In order to determine the best ratio of Pt and Rh loaded on CFs, firstly, different response current values of 1–50 ppm H<sub>2</sub>S for the above five sensors were obtained as shown in Fig. 4(a). It can be seen that the sensitivity of S<sub>a</sub>, S<sub>b</sub>, S<sub>c</sub> are not much different, namely 0.134 μA/ppm, 0.153 μA/ppm and 0.158 μA/ppm. When the ratio of Pt to Rh reaches 1:2, the sensitivity drops to 0.078 μA/ppm drastically. When there is no Pt NP present in the EM, the sensitivity of the sensor is as low as 0.034 μA/ppm, which is shown as S<sub>e</sub> in Fig. 4(a). According to M. Farooque and T. Z. Fahidy's works [30,31], the possible oxidation reactions of H<sub>2</sub>S (Eqs. (1) and (2)) at the anode side of the MEA are as follows:



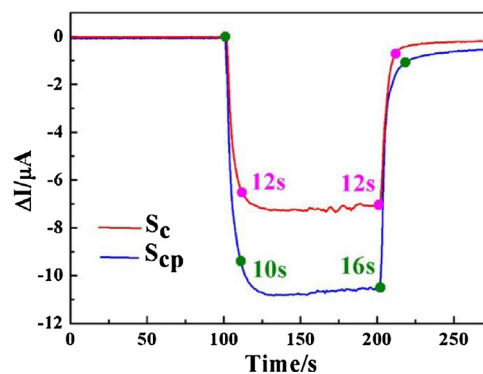
The protons generated during the reaction can transfer to the cathode side of the MEA through the Nafion membrane, while, the electrons, can only get to the cathode through the external circuit. Afterwards, the reaction (Eqs. (3)) has occurred on the cathode side of the MEA.



Therefore, value of the current in the external circuit corresponds to the concentration of H<sub>2</sub>S in the gas. For EM<sub>a</sub>, EM<sub>b</sub> and EM<sub>c</sub>, there are abundant active sites for Pt to catalyze the H<sub>2</sub>S reaction, thus the sensitivity of S<sub>a</sub>, S<sub>b</sub>, S<sub>c</sub> is very close. And for EM<sub>d</sub> and EM<sub>e</sub>, the sensitivity becomes very low due to the substantial reduction of active sites. To verify the effect of added Rh on sensor performance, we investigate the selectivity of these five sensors and the result is shown in Fig. 4(b). We can see that as the Rh content increases, the response of sensor to CO decreases significantly. In other words, the addition of Rh effectively suppresses the interference of CO to the sensor. Based on the Nørskov works [32,33], alloying Pt with Rh leads to a down-shift of the Pt 5d-band center caused by the lattice mismatch and the electronic interaction between the Pt and Rh atoms. These phenomena decrease the Pt reactivity or the Pt-CO adsorption strength [34,35]. So, it can be



**Fig. 4.** (a) Sensitivities of sensors to H<sub>2</sub>S with different weight ratios of Pt and Rh; (b) Comparison of response values of sensors to CO and H<sub>2</sub>S with different weight ratios of Pt and Rh.



**Fig. 5.** The typical response transients to 50 ppm H<sub>2</sub>S for S<sub>c</sub> and S<sub>cp</sub>.

concluded that the addition of Rh can effectively remove the CO on the surface of Pt NPs so that the response of the sensor to H<sub>2</sub>S is much larger than the response to CO. Considering the two main factors of sensitivity and selectivity, we ensure that the sensor with Pt to Rh ratio of 1:1 has the best sensing performance. Next, we perform a series of gas-sensing tests on the Pt:Rh = 1:1 sensor (S<sub>cp</sub>) fabricated using the pretreated CFs.

In order to get the specific impact of pretreatment CFs on the response value, we measured the sensing current of S<sub>c</sub> and S<sub>cp</sub> against 50 ppm H<sub>2</sub>S. The sensor was put into H<sub>2</sub>S at 100 s and taken out at 200 s. As shown in Fig. 5, S<sub>cp</sub> shows a larger ΔI value (10.80 μA), 49.2% more than the ΔI value of S<sub>c</sub> (7.24 μA). This is mainly because the treated CFs carry more Pt NPs, thus providing more active sites to catalyze the oxidation of H<sub>2</sub>S. Similarly, the larger specific surface area will also increase the response current. Moreover, with the increase of the response value, there is no significant increase in the response-recovery time, which is 10 s and 16 s, respectively. This is very fast for H<sub>2</sub>S sensors working at room temperature. Such a fast response and recovery time laid the foundation for future sensor applications.

For more information on sensing performance of S<sub>cp</sub> toward H<sub>2</sub>S, the typical response-recovery characteristics to different H<sub>2</sub>S concentrations (from 0.1 to 200 ppm) are shown in Fig. 6(a). The sensor was in air and H<sub>2</sub>S for 100 s and 150 s, respectively. It is clear that the response current of the sensor increases with the increase of H<sub>2</sub>S concentration. The response current can reach a stable platform at low H<sub>2</sub>S concentrations (below 100 ppm). The response of S<sub>cp</sub> to low concentrations of H<sub>2</sub>S (0.1, 0.2 and 0.5 ppm) has also been studied as shown in the inset of Fig. 6a. It can be seen that there is an obvious output signal of 20 nA to 0.1 ppm H<sub>2</sub>S. In other words, the low detection limit of the sensor is 0.1 ppm. Therefore, this amperometric sensor can detect H<sub>2</sub>S in a multi-environment due to its wide range of detection. Moreover, the linear relationships between response currents of S<sub>cp</sub> and H<sub>2</sub>S concentrations in the range of 0.1 to 200 ppm are shown in Fig. 6(b). It

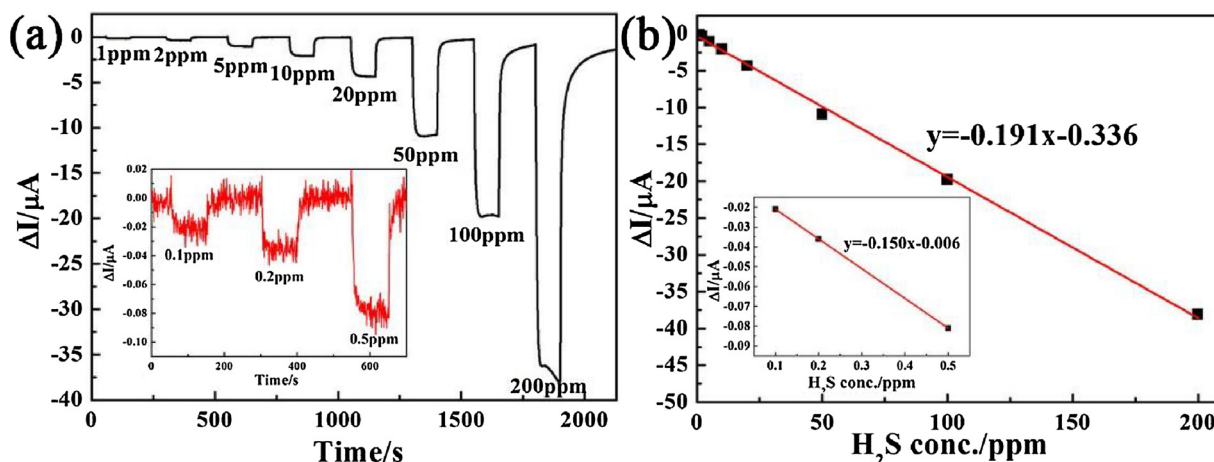


Fig. 6. The typical response transients of  $S_{cp}$  to different concentrations  $H_2S$  in the range of (a) 1–200 ppm and (b) 0.1–0.5 ppm.

Table 2

Comparison of sensing performances of the present work and that of devices reported in literature.

Sensing electrode	Working temperature (°C)	Recovery time (s)	Low Detection Limit (ppm)	Ref.
Ag-CaCu <sub>3</sub> Ti <sub>4</sub> O <sub>12</sub>	250°C	850 (10 ppm)	0.2	[36]
Ag-doped $\alpha$ -Fe <sub>2</sub> O <sub>3</sub>	160°C	35 (50 ppm)	50	[37]
In <sub>2</sub> O <sub>3</sub> whiskers	25°C	1200 (20 ppm)	0.2	[38]
CuO thin films	25°C	> 3000 (10 ppm)	0.1	[39]
PPy/WO <sub>3</sub> films	25°C	12,600 (1 ppm)	0.1	[40]
MoO <sub>3</sub> /rGO hybrids	110°C	17 (40 ppm)	5	[41]
PI-ZFO	260°C	20 (50 ppm)	1	[42]
SnO <sub>2</sub> : NiO thin films	25°C	> 4000 (10 ppm)	0.1	[43]
Co <sub>3</sub> O <sub>4</sub> films	200°C	> 50 (40 ppm)	5	[44]
ZnFe <sub>2</sub> O <sub>4</sub> nanosheets	85°C	34 (5 ppm)	1	[45]
CoCr <sub>2-x</sub> Mn <sub>x</sub> O <sub>4</sub>	250°C	> 500 (10 ppm)	0.1	[46]
Pt-Rh/CFs	25°C	16 (50 ppm)	0.1	This paper

can be seen that these response currents meet a good linear relationship toward different concentrations of  $H_2S$ . Additionally, the sensitivity of  $S_{cp}$  calculated from the slope of linear relationship between  $\Delta I$  and  $H_2S$  concentrations in the range of 1 to 200 ppm is  $0.191 \mu A/ppm$ , which is a 20.9% improvement over  $S_c$ . From the inset of Fig. 6(b), the sensitivity of  $S_{cp}$  was reduced to  $0.150 \mu A/ppm$  at low concentrations of  $H_2S$  (0.1, 0.2 and 0.5 ppm). This is mainly because the consumption of  $H_2S$  during the diffusion process has a significant effect on the response of the sensor at low concentrations. Compared with some devices reported in related papers, the present sensor displayed lower working-temperature, lower detection limit and faster recovery rate to  $H_2S$  as shown in Table 2.

The continuous response and recovery transients of  $S_{cp}$  to 50 ppm

$H_2S$  are exhibited in Fig. 7(a). It can be seen that there is not much change in the response current in ten cycles, especially after the first two cycles, the current value is basically unchanged. Therefore, this amperometric  $H_2S$  sensor shows an excellent repeatability and can be used for continuous detection.

Selectivity is another important factor in measuring sensor performance. There, different  $\Delta I$ s of  $S_{cp}$  toward 50 ppm of various interference gases (CO, SO<sub>2</sub>, NO, NO<sub>2</sub>, and NH<sub>3</sub>) are shown in Fig. 7(b). Due to the addition of Rh, the response of this sensor to CO is well suppressed. Meanwhile, the response of the sensor to  $H_2S$  is also much higher than the response to other gases, which shows an excellent selectivity and has the potential for practical application.

Effect of different relative humidity on response current against

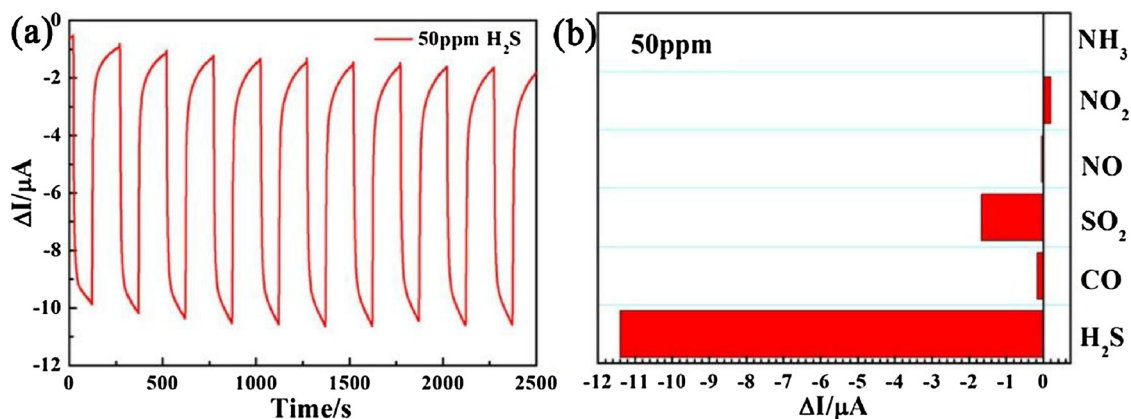


Fig. 7. (a) Continuous response and recovery curves of  $S_{cp}$  to 50 ppm  $H_2S$ ; (b) Cross-sensitivity of  $S_{cp}$  to various kinds of gases at a concentration of 50 ppm.

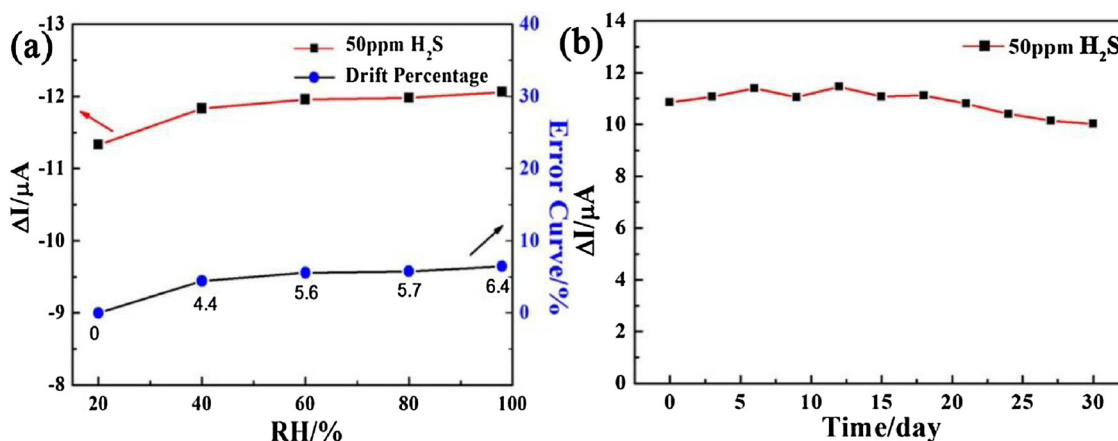


Fig. 8. (a) Response current of  $S_{cp}$  toward 50 ppm  $H_2S$  at different relative humidity; (b) Long-term stability of  $S_{cp}$  toward 50 ppm  $H_2S$ .

50 ppm  $H_2S$  was measured as shown in Fig. 8(a). As the relative humidity increases,  $\Delta I$  also increases. We speculate that this is because the conductivity of Nafion membrane strongly depends on the amount of water content. As the relative humidity increases, the conductivity also increases. Here, the drifting percentage is defined as follows:  $\Delta I_{error} = (\Delta I - \Delta I_0) / \Delta I_0 \times 100\%$ , where  $\Delta I_0$  is the sensing current at 20% RH and  $\Delta I$  is the sensing current at a given RH. It can be seen that when the relative humidity exceeds 60%, the response current of  $S_{cp}$  basically no longer changes. The response of the sensor in the test range of 20%–98% RH changed by only 6.4%.

At the end of the work we studied the long-term stability of the sensor. The change of  $\Delta I$  toward 50 ppm  $H_2S$  over 30 days is given in Fig. 8(b). We can see that the response current barely changed in the first 20 days. Although the response current of the sensor decreased slightly after 20 days, it dropped by less than 8%, showing a good stability.

#### 4. Conclusion

In summary, an amperometric  $H_2S$  sensor based on Nafion was investigated. We used platinum and rhodium nanoparticles supported on carbon fibers as the sensing electrode material and investigated the effect of different weight ratios of Pt and Rh on sensor performance. The results showed that the sensing performance was best when the ratio of platinum to rhodium was 1:1. We also pretreated carbon fibers by nitric acid and the sensitivity increased from 0.158  $\mu A/ppm$  to 0.191  $\mu A/ppm$ . Especially, the recovery time to 50 ppm  $H_2S$  was 16 s, which is very fast for  $H_2S$  sensors operating at room temperature. Moreover, the low detection limit could reach 0.1 ppm, which had a  $-20$  nA response. In addition, the response current of the sensor in the range of 0.1 to 200 ppm  $H_2S$  satisfied a good linear relationship. The sensor also had excellent selectivity and long-term stability. Hence, based on these excellent performance parameters we think this sensor is a promising candidate for application in  $H_2S$  monitoring at room temperature.

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