



Highly sensitive gas sensor based on stabilized zirconia and CdMoO₄ sensing electrode for detection of acetone



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ABSTRACT

A highly sensitive mixed potential type gas sensor based on stabilized zirconia (YSZ) and CdMoO₄ sensing electrode (SE) was developed and used for detection of acetone at 625 °C. By comparing the sensing performance for different devices fabricated, the sensor utilizing CdMoO₄-SE exhibited the highest response value (-133.5 mV) to 100 ppm acetone at 625 °C, and even could achieve low detection limit of 500 ppb at 625 °C. The sensor attached with CdMoO₄-SE displayed high sensitivity of -84 mV/decade to acetone in the range of 5–300 ppm at 625 °C. The present device also showed good repeatability, selectivity to certain deleterious gases, moisture resistance and acceptable drifts in 10 days measured period at 625 °C, demonstrating great potential for practical application in acetone sensing detection. Additionally, the sensor involving mixed potential mechanism was proposed and further clarified by polarization curve.

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1. Introduction

Air pollution associated with photochemical smog and haze-fog, characterized by high levels of ozone (O₃) and fine particulates (PM2.5), has emerged as one of the most severe environmental pollution issues owing to the process of accelerated urbanization and industrialization in China [1,2]. As key precursors of O₃ and PM2.5, volatile organic compounds (VOCs) are composed of hundreds of species, which are directly emitted into the atmosphere from a variety of natural and anthropogenic sources. The major anthropogenic emission sources of VOCs include vehicular exhaust, fuel evaporation, industrial processes, household products and solvent usage, etc. [3–5]. Among different of species, acetone as a kind of important material of VOC, not only cause serious environmental damage but also cause a loose to human body when long-term inhalation or contact. Although some expensive and cumbersome analysis detection technology has been widely used [6–8], but the new effective method and strategy characterized with cost-effective, portable and real-time detection are still expected. The miniaturized and

robust mixed potential type solid-state electrochemical gas sensing device based on yttria-stabilized zirconia (YSZ) electrolyte has great potential in aspect of monitoring acetone owing to good stability as well as high sensitivity and selectivity.

So far, the mixed potential type gas sensor based on YSZ and metal oxides sensing electrode has been extensively investigated and developed to detect different kinds of poisonous and detrimental gases, such as NO_x [9–11], NH₃ [12–14], CO [15,16], H₂S [17] and VOCs [18–20]. Additionally, our group developed successively two kinds of YSZ-based mixed potential type gas sensor utilizing Zn₃V₂O₈-SE [21] and NiNb₂O₆-SE [22] to monitor acetone. The sensor attached with Zn₃V₂O₈-SE exhibited response value of -69 mV to 100 ppm acetone and sensitivity of -56 mV/decade to acetone concentration in the range of 10–400 ppm at 600 °C. The sensor using NiNb₂O₆-SE showed the sensitivity of -79 mV/decade to acetone in the concentration range of 5–500 ppm and the response value of the sensor to 100 ppm acetone was approximately -113 mV at 650 °C. Based on previous research result, some excellent works have been done. Nevertheless, further development of acetone sensor with higher sensitivity still faces great challenges in the process of practical application. According to mixed potential type model, however, the enhanced sensitivity was depended on the electrochemical catalytic activity of sensing electrode material to target gas at TPB. Therefore, investigation on new

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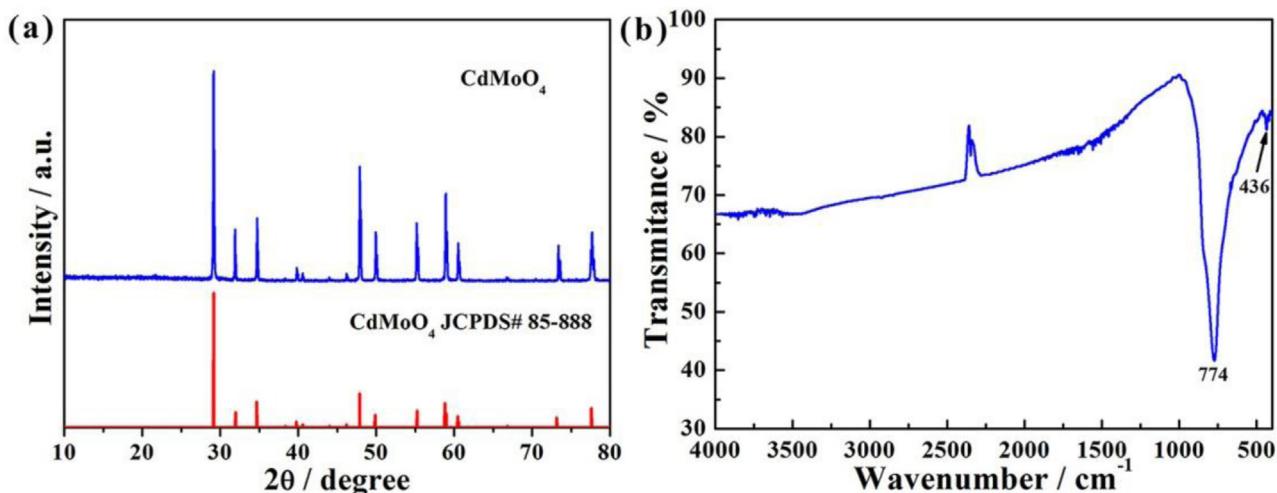


Fig. 1. (a) XRD pattern and (b) FT-IR spectrum of CdMoO_4 composite oxide material.

type sensing electrode material is an effective way to achieve highly sensitive acetone sensor.

In this work, three kinds of mixed potential type stabilized zirconia (YSZ)-based acetone sensors using new type sensing electrodes (CdMoO_4 , CoMoO_4 and NiMoO_4) were developed successfully, aiming at fast and available detection of acetone in the atmosphere environment. For three sensing devices fabricated, the sensor attached with CdMoO_4 -SE achieved the highest response value to 100 ppm acetone at 625 °C. Moreover, the corresponding sensing characteristics for the present sensor, such as sensitivity, selectivity, repeatability, moisture resistance and stability, were studied in detail and sensing mechanism involving mixed potential was discussed.

2. Experimental

2.1. Preparation and characterization of CdMoO_4 sensing electrode material

Cadmium nitrate tetrahydrate ($\text{Cd}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$) and Sodium Molybdate Dihydrate ($\text{Na}_2\text{MoO}_4 \cdot 2\text{H}_2\text{O}$) were purchased from Sinopharm Chemical Reagent Co., Ltd. CdMoO_4 nanoparticles were synthesized via a facile magnetic stirring method. Typically, 3 mmol $\text{Na}_2\text{MoO}_4 \cdot 2\text{H}_2\text{O}$ was dissolved in 20 mL of deionized water under magnetic stirring vigorously. Then, 10 mL of aqueous solution containing 3 mmol $\text{Cd}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$ was dropwise added into above solution and stirring for 3 h. The precipitate was collected via centrifugation and washed with deionized water and absolute ethanol several times, and dried at vacuum drying oven of 80 °C. Finally, the target product was sintered at 800 °C for 2 h using a muffle furnace. MMoO_4 (M: Cd, Ni and Co) sensing materials were obtained with the same method according to above-described procedure, respectively.

The structural properties of the products were characterized with Rigaku wide-angle X-ray diffractometer (D/max rA, using $\text{Cu K}\alpha$ radiation at wave length = 0.1541 nm) in the angular range of 10–80°. Fourier transform infrared spectroscopy (FTIR) of the CdMoO_4 sensing electrode material was recorded in the wavenumber range of 4000–400 cm^{-1} with a PE-400 spectrometer at room temperature. A technique of power pellets with KBr at a mass ratio of 1:200 was applied. Field-emission scanning electron microscopy (FESEM) measurements of surface morphology of the CdMoO_4 -SE materials were performed using a JEOL JSM-7500F microscope with an accelerating voltage of 15 kV. X-ray photoelectron spectroscopy

(XPS) measurements were performed on a Thermo ESCALAB250 spectrometer equipped with an $\text{Al-K}\alpha$ ray source.

2.2. Fabrication and measurement of gas sensor

The sensor was fabricated using the YSZ plate (8 mol% Y_2O_3 -doped, 2 mm × 2 mm square, 0.2 mm thickness, provided by Tosoh Corp., Japan). A point-shaped and a narrow stripe-shaped Pt electrode (reference electrode, RE) were formed on two ends of the YSZ plate using a commercial Pt paste (Sino-platinum Metals Co., Ltd.). The various sensing electrode materials (CdMoO_4 , CoMoO_4 and NiMoO_4) were mixed with a minimum quantity of deionized water, respectively. Then, the resultant paste was applied on the point-shaped Pt to form stripe-shaped sensing electrode (SE), and then the device was sintered at 800 °C for 2 h to gain good contact between the sensing electrode and electrolyte. The Pt heater printed on Al_2O_3 substrate was then fixed to the YSZ plate by the inorganic adhesive, which provided the required heating temperature for the sensor. The schematic of the fabricated sensor as shown in our previous papers [21,22], the YSZ as the electrolyte and the MMoO_4 (M: Cd, Ni and Co) and Pt are sensing electrode and reference electrode, respectively.

The gas sensing characteristics of the fabricated sensors were measured by a conventional static method. The detailed gas sensing measurement process was performed according to our previous work [23,24]. The electric potential difference (V) between the SE and the RE was measured with a digital electrometer (Rigol Technologies, Inc., DM3054, China) when the sensor was exposed to air or sample gas. The results obtained were recorded with a computer connected to the electrometer. The same times exposed to air and different concentrations of sample gases are kept consistent in each measurement concentration situation and the response signal exposed to sample gas at last minute as the calibration of potential value to assure the accuracy. The current–voltage (polarization) curves of the sensor were carried out via the potentiodynamic method (CHI650C, Instrument corporation of Shanghai, China) using a two-electrode configuration in the base gas (air) and the different concentrations of acetone gas (20, 50 and 100 ppm) at 625 °C. The sensing electrode connector of CHI600C instrument linked with sensing electrode of the sensor, and the reference and counter electrodes simultaneously connected to the same reference electrode of the sensor. The complex impedance measurements of the sensors in air and 100 ppm of various deleterious gases were performed by using an impedance analyzer (Solartron, 1260 and

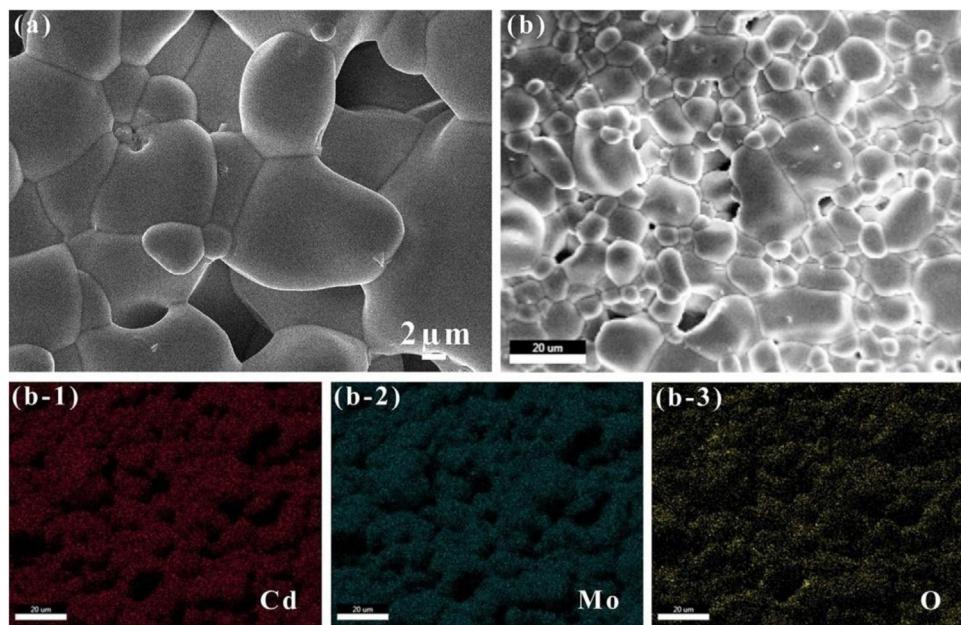


Fig. 2. SEM images of CdMoO₄-SE material; (b) EDS mapping images for the element of Cd, Mo and O of CdMoO₄.

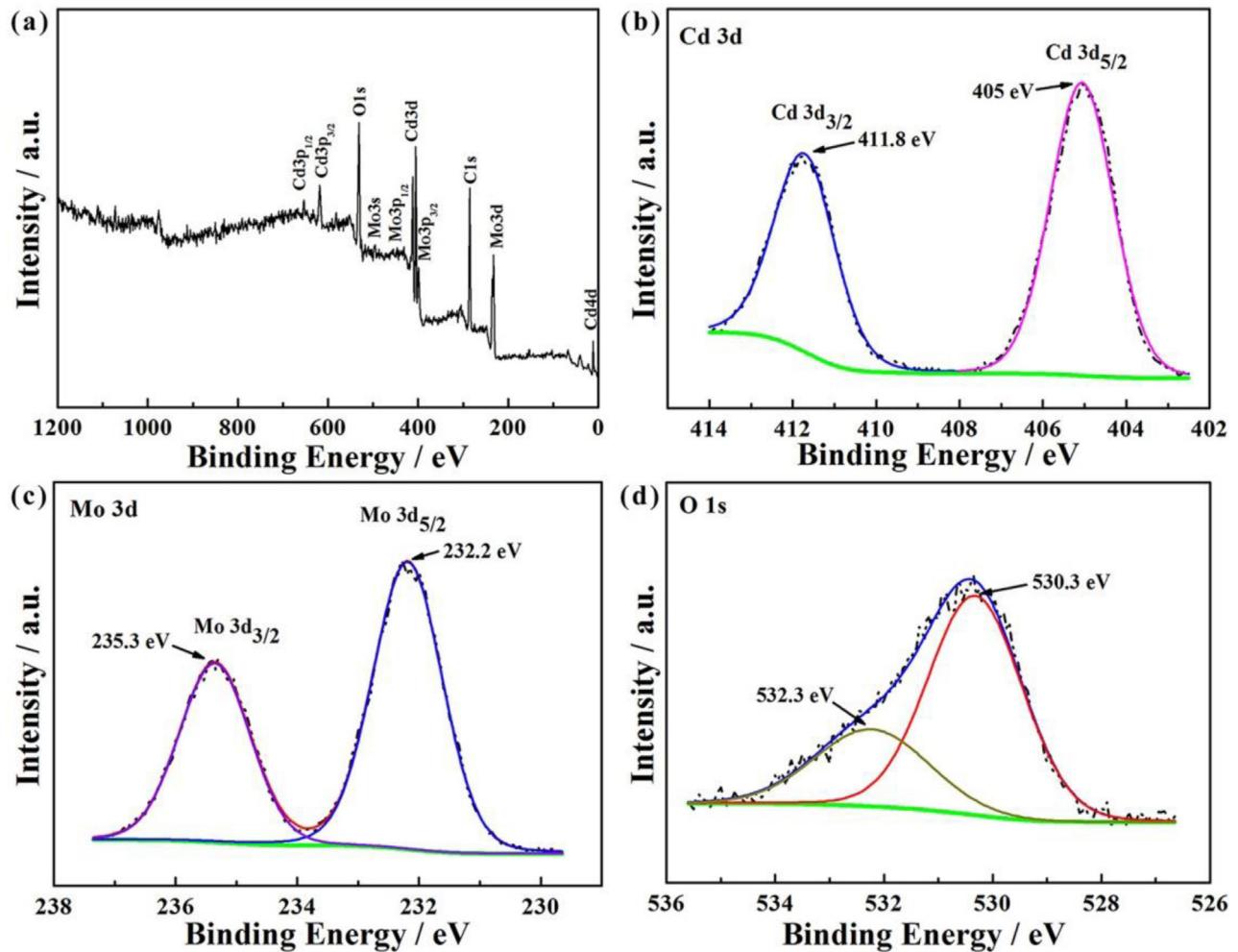


Fig. 3. XPS spectra of CdMoO₄ composite oxide material (a) survey, (b) Cd 3d, (c) Mo 3d, (d) O 1s.

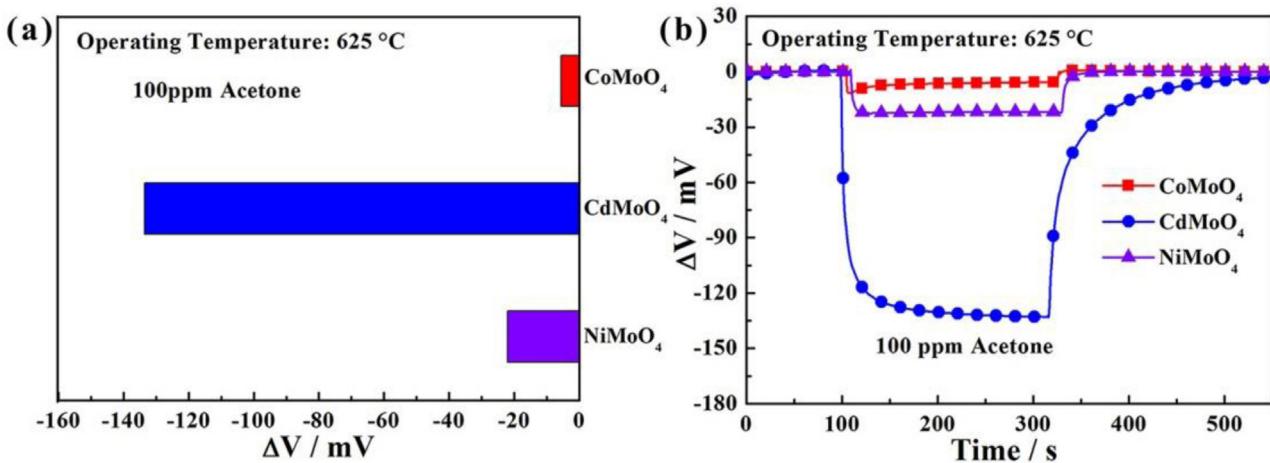


Fig. 4. Response of sensors attached with different sensing electrode materials to 100 ppm acetone at 625 °C.

Table 1

Comparison of the mixed potential estimated and the potential difference value observed for the fabricated sensors to acetone at 625 °C.

Sensors	Acetone Conc. (ppm)	Mixed potential (estimated) (mV)	Potential difference value (observed) (mV)
NiMoO ₄ -SE	100	-24	-22
CoMoO ₄ -SE	100	-6.5	-5.5
CdMoO ₄ -SE	100	-134	-133.5
CdMoO ₄ -SE	20	-77	-76.5
CdMoO ₄ -SE	50	-106	-105

Table 2

Comparison of the sensing performance of the present sensor and those of devices reported in literatures.

Material	Acetone Conc. (ppm)	Response (mV)	Sensitivity (mV/decade)	Low Detection limit (ppm)	Reference
CdMoO ₄	100	-133.5	-84	0.5	Present work
NiNb ₂ O ₆	100	-113	-79	0.5	[22]
Zn ₃ V ₂ O ₈	100	-69	-56	1	[21]
NiCr ₂ O ₄	100	-60	-22	-	[42]
SnO ₂	100	22	45	-	[43]
Pt/CeO ₂ /SnO ₂	100	19	36	-	[43]

Solartron, 1287) in the frequency range of 0.1 Hz–1 MHz at 625 °C. The amplitude of the AC potential signal was fixed at 300 mV in all measurements.

3. Results and discussion

X-ray diffraction (XRD) was used to identify the crystallographic structure and crystallinity of the as-synthesized products. Fig. 1(a) shows the XRD pattern of CdMoO₄ composite oxide material. The sharp diffraction features suggested the good crystalline nature of the prepared CdMoO₄ composite oxide sensing electrode material. The diffraction peaks of CdMoO₄ are readily indexed to tetragonal structure of CdMoO₄ oxide standard XRD patterns, which agreed well with the reported values from JCPDS#85–888. No impurity phases were observed from the pattern, which suggests the high purity of material. Additionally, FT-IR spectrum of CdNb₂O₆ sensing electrode material was performed and results obtained is shown in Fig. 1(b). The absorption peak at 774 cm^{−1} in the range of 740–890 cm^{−1} can be assigned to the stretching vibration of O–Mo–O in [MoO₄]^{2−} tetrahedrons and the Mo–O weak bending vibration appears at 436 cm^{−1}. These results are in accordance with those previously reported [25–27].

The morphology of CdMoO₄-SE was studied by FESEM, as shown in Fig. 2(a). It can be observed that most of micro-sized particles are connected with each other and still forms holes of different sizes. Such porous channel contributes to diffusion of the gas molecular

within the material. Furthermore, EDS measurement was used to analyze the chemical composition and purity of CdMoO₄ sensing electrode material. As shown in Fig. 2(b), the obtained product consists of Cd, Mo and O elements, which means the sensing electrode material is free of impurity. For the single phase CdMoO₄, the elemental mapping measurement further confirms the coexistence and homogeneous dispersion of Cd, Mo and O elements.

To further illustrate the surface compositions and chemical states of the synthesized CdMoO₄ sensing electrode material, XPS analysis was investigated. The survey spectrum (Fig. 3a) demonstrates the prepared sensing material contains Cd, Mo, O and C elements. The carbon peak is assigned to the adventitious hydrocarbon from the XPS instrument itself [28]. The fitting peaks centered at 411.8 and 405 eV are assigned to Cd 3d_{3/2} and Cd 3d_{5/2}, corresponding to Cd²⁺ [29,30]. As shown in Fig. 3c, two obvious peaks at 235.3 and 232.2 eV are ascribed to Mo 3d_{3/2} and Mo 3d_{5/2}, respectively. The binding energy width of Mo 3d is equal to 3.1 eV, which can be confirmed Mo⁶⁺ valence state [31–33]. In Fig. 3d, the binding energy peak positions at 532.3 and 530.3 eV could be attributed to chemisorbed oxygen species and O^{2−} anions in the surface of CdMoO₄ material, respectively [34].

In order to appraise the effect of different sensing electrode materials on the sensing performances, the sensors attached with three different sensing electrodes (CdMoO₄, CoMoO₄ and NiMoO₄) were fabricated and the response values to 100 ppm acetone were measured and shown in Fig. 4. It is apparent that the sensor utilizing

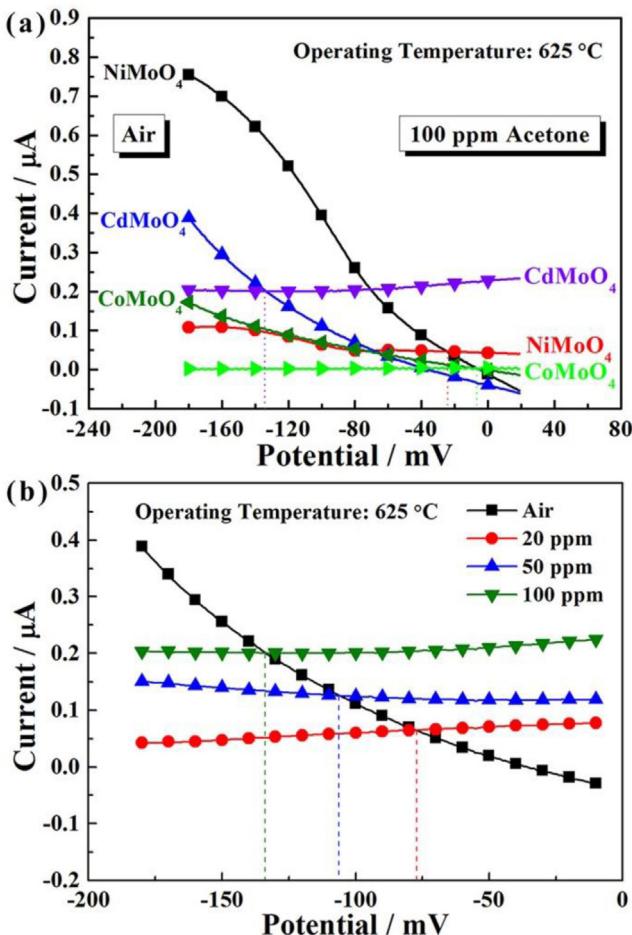


Fig. 5. (a) Polarization curves in air and 100 ppm acetone for the sensor using different sensing electrodes at 625 °C; (b) Polarization curves in different concentrations of acetone for the sensor attached with CdMoO₄-SE at 625 °C.

CdMoO₄-SE exhibited the almost highest response value to examined concentration of acetone comparing with the devices attached with other kinds of sensing electrodes. Therefore, the sensor using CdMoO₄-SE was paid considerable attentions to investigation in the following sections. The reason for this result may be partially explained from the following aspects. The sensing characteristics of the present devices abide by the mixed-potential theory, which has been demonstrated by Miura and co-workers [35–37]. Based on this, the sensor can be presented as the following electrochemical cells:

Inair : O₂, CdMoO₄/YSZ/Pt, O₂

Insamplegas : C₃H₆O + O₂, CdMoO₄/YSZ/Pt, C₃H₆O + O₂

Under the acetone gas atmosphere, the electrochemical reactions of cathodic (1) and anodic (2) (the cathodic reaction of O₂ and the anodic reaction of acetone) occur simultaneously at the TPB (triple phase boundary, the interface of CdMoO₄-SE, acetone and YSZ) and form a local cell. When the rates of two electrochemical reactions are equal to each other, the steady state condition is reached, and the electrode potential is called the mixed potential. The potential difference of the sensing electrode and reference electrode is obtained as the sensing signal.

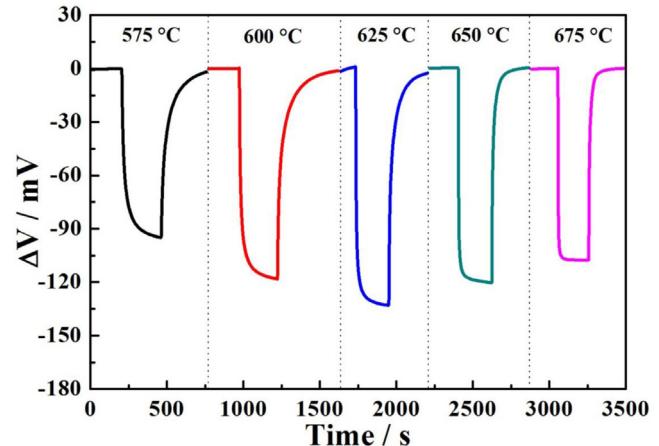
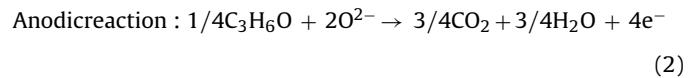


Fig. 6. Response and recovery transients for the sensor using CdMoO₄-SE to 100 ppm acetone at different operating temperatures.



In regard to the present device, the mixed potential is strongly dependent on rates of electrochemical reactions (1) and (2) at TPB. In order to further illuminate the reason for the highest sensitivity of the sensor utilizing CdMoO₄-SE and validate the proposed mixed-potential mechanism, the polarization curves of the sensor attached with different sensing electrodes in air and 100 ppm acetone and the polarization curves of the sensor utilizing CdMoO₄-SE in different concentrations of acetone at 625 °C were measured and shown in Fig. 5. The cathodic polarization curve was obtained in air, and the anodic polarization curve was obtained by subtracting in air from in sample gas (different concentration of acetone + air). From the perspective of a mixed-potential model [36,38], good mixed potential response to acetone can be achieved by one or the combination of the following conditions: an increase in the anodic electrochemical reaction (2) and a decrease in the cathodic electrochemical reaction (1). It is obvious that the polarization curve for the anodic reaction of acetone for the device using CdMoO₄-SE shifts to higher current values, compared with others of those sensing electrodes. This indicates that sensor using CdMoO₄-SE exhibits the highest electrochemical catalytic activity to anodic reaction (2) of acetone. In this case, the sensor attached with CdMoO₄-SE displayed the highest response value to acetone at 625 °C. Additionally, the mixed potential can be estimated from the intersection of the cathodic and anodic polarization curves. By comparing the mixed potential estimated values and the potential difference values experimentally observed for fabricated sensors to different concentrations of acetone at 625 °C, in Table 1. The estimated values are in close proximity to those observed values under all circumstances. These coincidences further indicate that the present sensors supported the mixed potential sensing mechanism [39–41].

The response of the sensor is largely influenced by the operating temperature. Therefore, the responses of the sensor attached with CdMoO₄-SE towards 100 ppm acetone were investigated as a function of operating temperature. As indicated in Fig. 6, the response of present sensor to 100 ppm acetone displays a trend of “increase–maximum–decrease” and reaches a maximum value at 625 °C. At low operating temperature, the activation energy for electrochemical reaction is too deficient to achieve a relatively high response value. With increasing the working temperature, the electrochem-

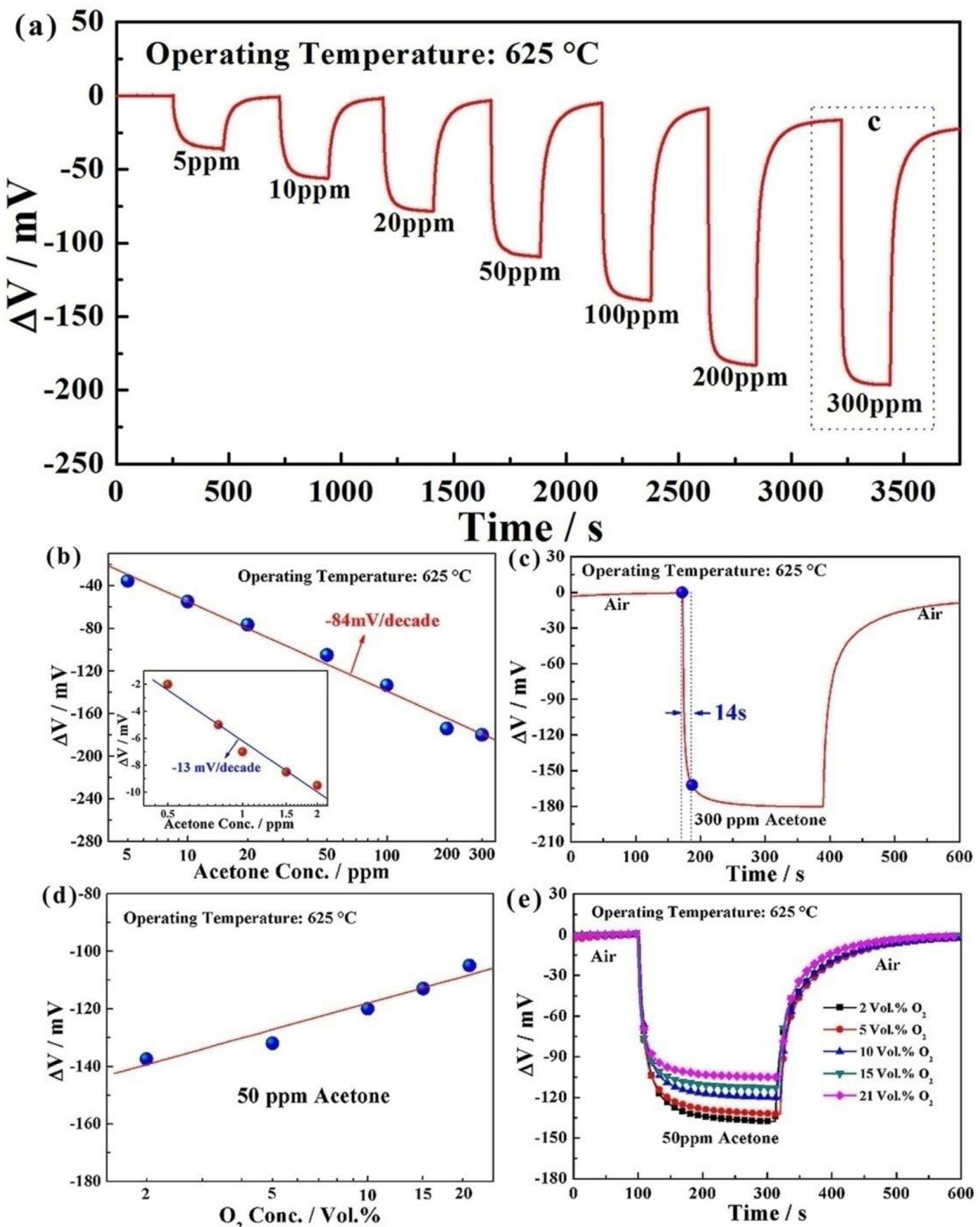


Fig. 7. (a) Response transients curve for the sensor attached with CdMoO₄-SE toward different concentrations of acetone in the range of 5–300 ppm at 625 °C; (b) Dependence of ΔV for the sensor attached with CdMoO₄-SE on the acetone concentration at 625 °C; (c) response and recovery times of present sensor to 300 ppm acetone; (d) Dependence of ΔV for the sensor to 50 ppm acetone on the logarithm of O₂ concentrations; (e) Response and recovery curves of the present sensor to 50 ppm acetone at different concentrations of O₂ at 625 °C.

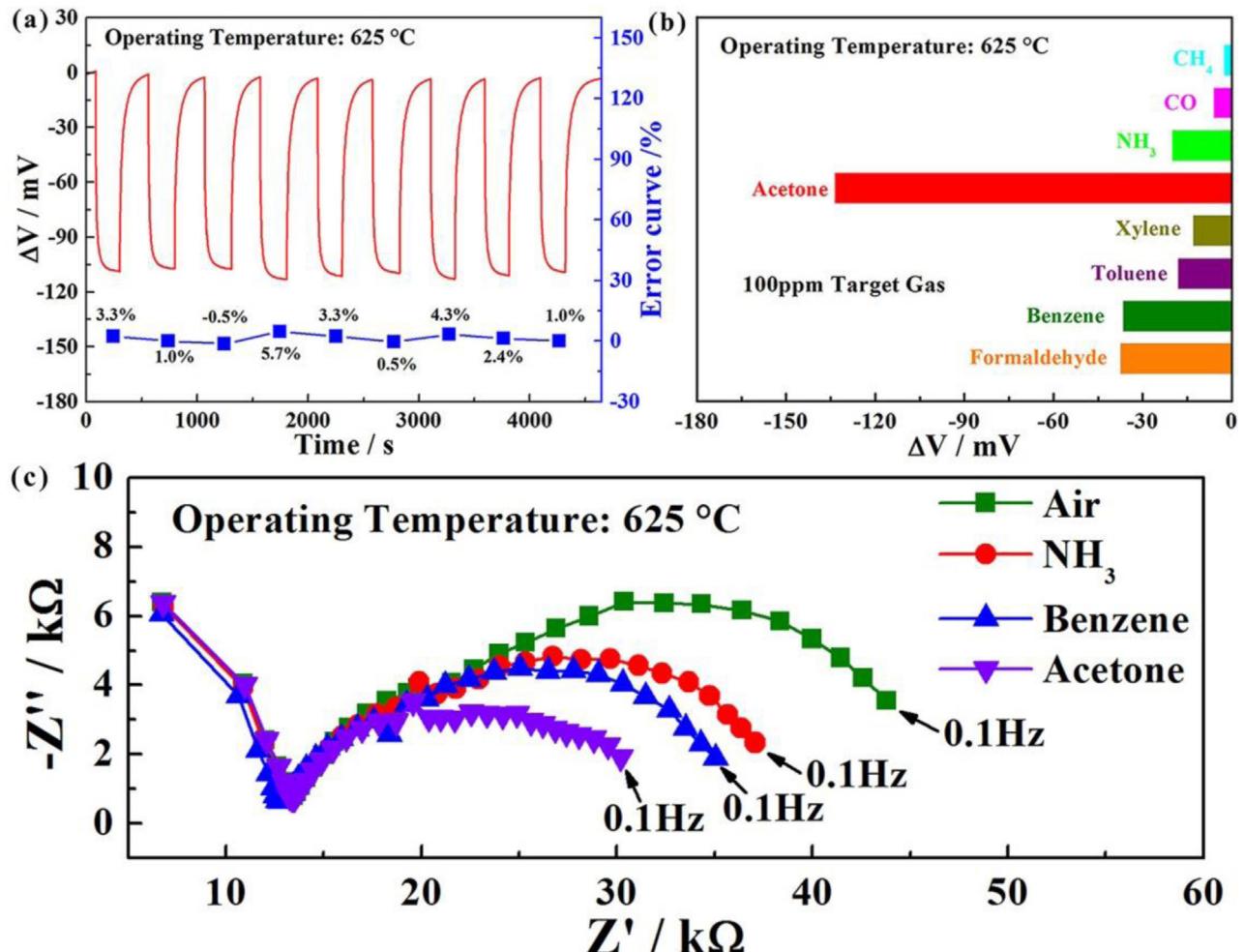


Fig. 8. (a) Continuous response-recovery transients to 50 ppm acetone for the sensor attached with CdMoO₄-SE at 625 °C; (b) Cross-sensitivities for the sensor attached with CdMoO₄-SE to 100 ppm of various deleterious gases at 625 °C; (c) Complex impedance curves of the present sensor in 100 ppm of various tested gases at 625 °C.

ical reaction at TPB will quickly accelerate, leading to improved response. While further increasing the operating temperature, the desorption process of acetone proceeds dominant, and the amount of acetone arrived at TPB decreases, which lead to deterioration of response at higher temperature. Consequently, the optimal operating temperature for the present sensor was considered to be 625 °C and was applied in measurement of sensing characteristics hereinafter.

The response transients of fabricated sensor attached with CdMoO₄-SE toward different concentrations of acetone in the range of 5–300 ppm was examined at 625 °C and the results obtained are shown in Fig. 7(a). The response of the sensor attached with CdMoO₄-SE to 100 ppm acetone at 625 °C was -133.5 mV. Furthermore, the dependence of ΔV for the sensor attached with CdMoO₄-SE on the acetone concentration in the examined range at 625 °C is shown in Fig. 7(b). In this regard, almost linear relationship between the ΔV and the logarithm of acetone concentration in the range of 5–300 ppm at 625 °C was observed, which abides by mixed potential type model. The sensitivity of the sensor using CdMoO₄-SE to acetone in the present concentration range was -84 mV/decade. Based on above results, the comparison of the acetone sensing property for the fabricated sensor and those reported previously in literature is presented in Table 2. Obviously, the present device exhibited better sensitivity to acetone than previously reported devices. Furthermore, it also can be seen from inset of Fig. 7(b) that the present sensor even could detect 500 ppb ace-

tone, which the response value is -2 mV. The dependence of ΔV and logarithm of NO₂ concentration in the range of 0.5–2 ppm also displayed a linear relationship and the slope was -13 mV/decade. As shown in Fig. 7(c), the response time of the sensor to 300 ppm acetone at 625 °C are evaluated. It is seen that the 90% response time to 100 ppm acetone was 14 s, which exhibited improvable response rate comparing with the criterion of response time for mixed potential gas sensor reported by Zosel et al. [44]. Additionally, the effect of different oxygen concentration on acetone sensing performance is investigated at 625 °C. The dependence of ΔV for the sensor utilizing CdMoO₄-SE to 50 ppm acetone on the logarithm of O₂ concentrations at 625 °C was shown in Fig. 7(d). It can be seen that ΔV was almost positive linear to the logarithm of O₂ concentrations in the range of 2–21 Vol.% and the change of response value in the examined concentration range was 31%. Such result further demonstrated that the present sensor conformed to the mixed potential mechanism [36,45].

The continuous response and recovery and selectivity for gas sensor are important sensing performance parameters. The continuous response and recovery transients of the sensor utilizing CdMoO₄-SE to 50 ppm acetone at 625 °C, as illustrated in Fig. 8(a). It is clearly seen that the responses of the present device to 50 ppm acetone have little fluctuation and the best change error of continuous responses was 5.7% in the examined nine-time cycles, which indicates that the sensor exhibited good repeatability. Fig. 8(b) shows the cross-sensitivities for the sensor attached with CdMoO₄-

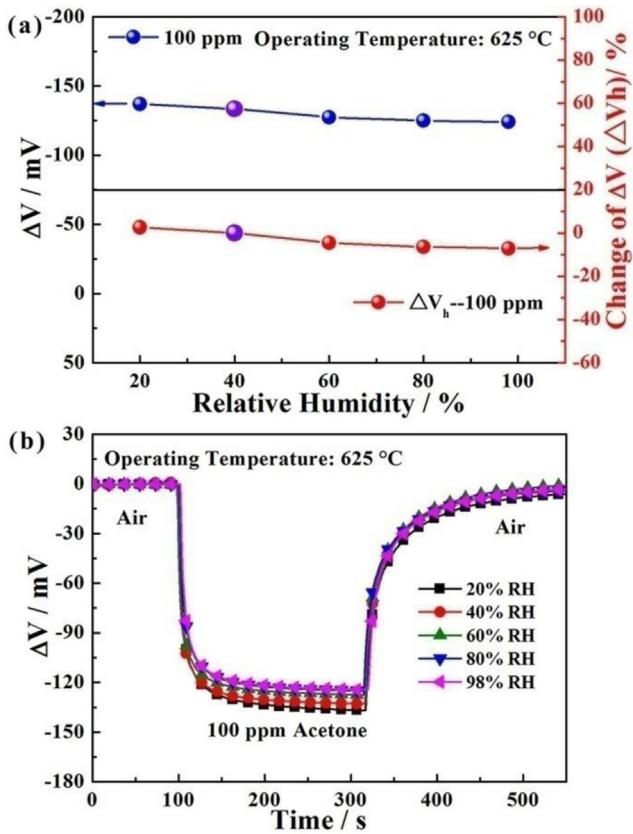


Fig. 9. (a) Response of the sensor attached with CdMoO₄-SE to 100 ppm acetone at 625 °C under different relative humidity; (b) Response and recovery transients for the sensor using CdMoO₄-SE to 100 ppm acetone under different relative humidity at 625 °C.

SE to various deleterious gases at 625 °C, such as formaldehyde, toluene, benzene and NH₃, etc. It is obvious that the present sensor exhibited the highest response values to 100 ppm acetone, and less effective response to any other tested gases. Therefore, the sensor using CdMoO₄-SE also showed good selectivity to acetone at 625 °C. Herein, in order to better understand the reason of good selectivity to acetone, the complex impedance of the present device in air and 100 ppm of various deleterious gases, such as acetone, toluene and NH₃ at 625 °C is measured and corresponding results are exhibited in Fig. 8(c). The resistance at higher frequencies for the sensor utilizing CdMoO₄-SE is mainly attributed to sensing electrode bulk resistance (including the small YSZ-bulk resistance). And the interfacial resistance is given by the resistance value at the intersection of the large semi-arc with the real axis at lower frequencies (around 0.1 Hz). Changes in the interface resistance measured in different atmosphere revealed the electrochemical catalytic activity toward the examined gas species [46]. Obviously, the resistance at high frequencies was almost constant in various measured gases, but the interfacial resistance in 100 ppm acetone was significantly decreased comparing with those of in other tested gases, which speculates the largest electrochemical catalytic reaction activity to acetone. Accordingly, the sensor attached with CdMoO₄-SE generated highest sensing magnitude toward acetone at 625 °C.

In addition, for a point of view in practical application of the sensor, the sensitivity to target gas should not be affected by the change in a surrounding condition and long-term use. The moisture resistance and stability of sensor are two vital factors for evaluating sensing performance, thus, the responses for the sensor attached with CdMoO₄-SE to 100 ppm acetone in the relative humidity (RH) range of 20–98% and the long-term stability of the present sensor

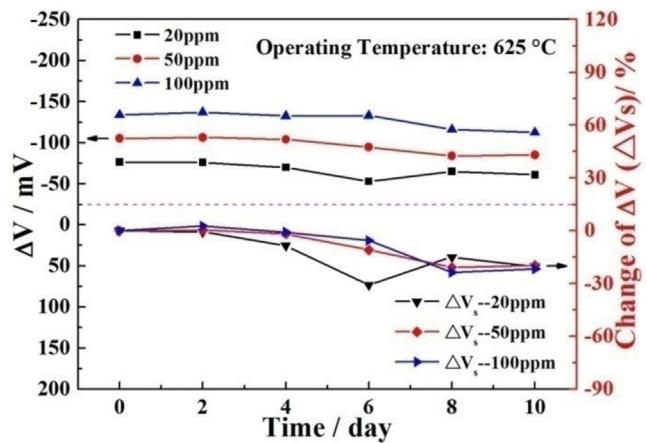


Fig. 10. Long-term stability to 20, 50 and 100 ppm acetone for the sensor attached with CdMoO₄-SE at 625 °C.

to 20, 50 and 100 ppm acetone at 625 °C are measured and results obtained are shown in Figs. 9 and 10. It can be seen that, in Fig. 9(a), the response value of the present sensor to 100 ppm acetone in the examined RH range displayed a relatively small change. In order to further illuminate quantitatively the change amplitude of the ΔV with relative humidity, the change of the ΔV (ΔV_h) for the sensor is expressed by $\Delta V_h = [(\Delta V_n - \Delta V_0)/\Delta V_0 \times 100\%]$, where ΔV_n and ΔV_0 denote the ΔV of the sensor under n% and 40% relative humidity, respectively. The result indicates that the response for fabricated sensor to 100 ppm acetone exhibits the change amplitude of -7.1%–2.6%, which demonstrates little effect on the sensing performance of the sensor. Furthermore, the stability of the sensor present fabricated was investigated by continuous working at high temperature of 625 °C during interval of 10 days. The responses of the sensor to 20, 50 and 100 ppm acetone were measured every other day. From Fig. 10, it can be also seen that the change amplitude of the ΔV for the sensor attached with CdMoO₄-SE changed slightly to 20, 50 and 100 ppm acetone during 10 days measurement period. The quantitative results showed that ΔV_s for the sensor to 20, 50 and 100 ppm acetone on the 10th day were -20.3%, -19.8% and -21.7%, respectively. Therefore, the present fabricated sensors showed the excellent moisture resistance and the acceptable stability during the measurement period.

4. Conclusion

In summary, CdMoO₄ as a new sensing electrode material was developed and for the first time applied in fabrication of highly sensitive mixed potential type YSZ-based gas sensors for detection of acetone at 625 °C. The responses of the sensors using different sensing electrodes (CdMoO₄, CoMoO₄ and NiMoO₄) were investigated and the result indicated that the sensor attached with CdMoO₄-SE displayed the highest response value to 100 ppm acetone at 625 °C. Additionally, the present sensor showed the low detection limit, high sensitivity, good selectivity to certain deleterious gases, the excellent moisture resistance and acceptable stability at 625 °C. For above-mentioned excellent sensing performance, the sensor developed has a good potential application prospect in acetone detection.

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