



The room temperature gas sensor based on Polyaniline@flower-like WO₃ nanocomposites and flexible PET substrate for NH₃ detection

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ABSTRACT

The Polyaniline (PANI)@flower-like tungsten oxide (WO₃) nanocomposites with different mole percentages of flower-like WO₃ (2–50%) were successfully synthesized by using a facile in situ chemical oxidation polymerization method and were loaded on flexible polyethylene terephthalate (PET) substrate to fabricate NH₃ sensors operating at room temperature. The morphology, nanostructures and thermal degradation behavior of the as-obtained sensing materials were measured and characterized utilizing SEM, TEM, FTIR, XRD and TG. Gas-sensing performances of fabricated sensors were tested and results indicated that the sensor with PANI@10 mol% flower-like WO₃ exhibited the highest response value at approximately 20.1–100 ppm NH₃ at room temperature, which is more than 6 times higher than that of pure PANI. Notably, the lowest detection limit of 500 ppb to NH₃ was obtained at room temperature. Furthermore, the present sensor also showed rapid response and recovery rates of 13 s and 49 s, good repeatability, selectivity, and slight humidity effects to 10 ppm NH₃ at room temperature. Moreover, the gas sensing mechanisms of PANI and nanocomposites were also discussed in detail. The enhanced sensing characteristics of nanocomposites were related to the morphology structure and *p-n* heterojunction between PANI and flower-like WO₃.

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1. Introduction

Ammonia (NH₃), one of the hazardous gases, released by most chemical industries and agricultural production, has characteristics of colorless but horribly irritating scent and strongly corrosive to eyes and respiratory organs [1]. According to the national standard of Workplace Hazardous Occupational Exposure Limits, the maximum allowable concentration of NH₃ in the workshop is 40 ppm. Hence, development of NH₃ gas sensor with high gas sensing performance including high sensitivity, low detection limit and room temperature detection has essential practical significance.

In the past several decades, various types of NH₃ sensors have been developed, such as oxide semiconductor type gas sensors based on SnO₂ [2], In₂O₃ [3], Fe₂O₃ [4] WO₃ [5] and solid state electrolyte type gas sensor using Cr₂O₃ [6], Ni₃V₂O₈ [7], TiO₂@WO₃ [8]. However, the sensors employed in these techniques had the disadvantage of high temperature operation and caused the higher energy consumption [9]. To address such limitations, Sensors based on conductive polymer and metal oxide semi-conductor composite

materials, which not only retain the advantages of high sensitivity of metal oxide semi-conductor but also possess low detection temperature and excellent selectivity of conductive polymer, have been demonstrated to be effective method for room temperature detection of NH₃. On the one hand, the sensors have much lower initial resistance owing to the wide conducting channels provided by conductive polymer. On the other hand, the formation of heterojunctions between conductive polymer and oxide semi-conductor has a great influence on the sensing behavior [10]. Li et al. fabricated Fe₂O₃/PANI sensor by dip-coating water-dispersible polyaniline to Fe₂O₃ nanosheets. It was revealed that the Fe₂O₃/PANI nanocomposite achieved high sensitivity and excellent selectivity towards NH₃ at room temperature [11]. Wang et al. reported a room-temperature NH₃ gas sensor based on CeO₂ NPs uniformly coated by cross-linked PANI, exhibited the sensing characteristics of high response and great long-term stability [12]. Nie et al. synthesized In₂O₃/PANI via in situ polymerization PANI to In₂O₃ nanofibers to detect NH₃ in a wider concentration range at room temperature [13].

Tungsten oxide (WO₃) as a typical n-type semi-conductor has good characteristics of relatively low resistance, easily synthesized, low preparation cost and environmentally friendly, was widely used for gas sensing materials [14]. Among the conductive poly-

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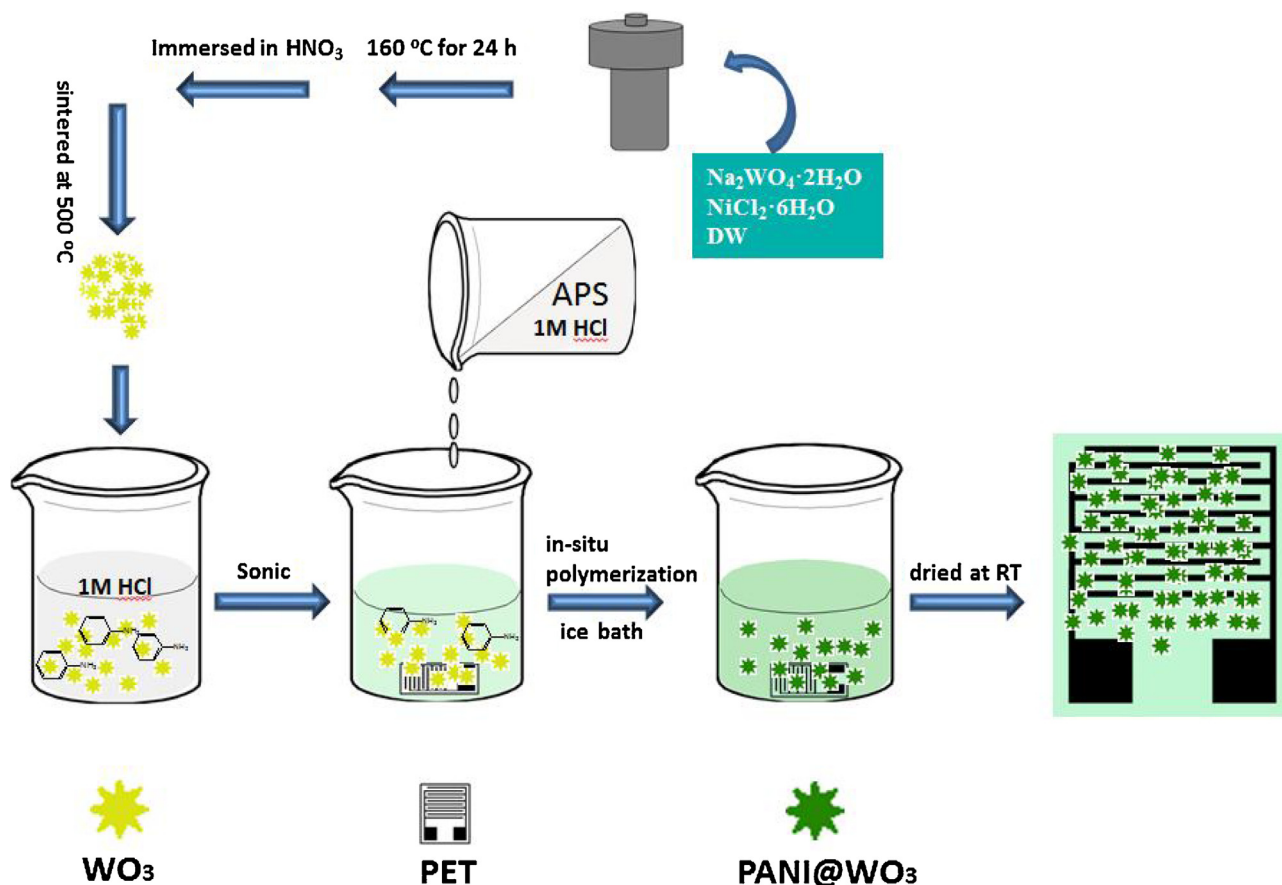


Fig. 1. Schematic illustration of the preparation of PANI@flower-like WO₃ nanocomposite films.

mers, polyaniline (PANI) acquires the most attention for its high electrical conductivity, easy to synthesis, low cost, good environmental stability and was sensitive to kinds of gases at room temperature [13,15]. Nano-scale polyaniline has the unique electrical properties owing to the high surface-to-volume ratios and small dimensions, which facilitates enhanced interaction between sensing materials and target gas for high sensitivity and enable fast adsorption/desorption kinetics for target gas on the materials for a rapid response and recovery [16]. Polyaniline nanofibers (PANINF) and polyaniline nanotubes (PANINT) have significant higher conductivity than that of conventional granular polyaniline, because of their one-dimensional nanostructure has longer polymer conjugated backbone [17,18]. However, rarely studies have reported on NH₃ detection using special structure semi-conductors and one-dimensional PANI conductive polymer composite as the sensing materials detect at room temperature.

In this work, for the first time, a series of PANI@flower-like WO₃ nanocomposites were synthesized through a facile in situ chemical oxidation polymerization method and were loaded on flexible PET substrates to fabricate NH₃ sensors operating at room temperature. The assembled gas sensor exhibited high sensitivity, rapid response and recovery rates, low detection limit, good repeatability, good selectivity and slightly humidity effect to NH₃ at room temperature. Moreover, the related mechanism underlying gas sensing was also discussed in detail.

2. Experiment

2.1. Synthesis of flower-like WO₃ material

All of the chemical reagents involved in the experiment were analytical grade and directly used without any further purification.

Flower-like WO₃ assembled with nanosheets were synthesized as reported [19]. The typical synthesis procedure was described as follows: 1.3 g Na₂WO₄·2H₂O and 0.95 g NiCl₂·6H₂O were dissolved in 20 mL of distilled water under vigorous stirring for 30 min, respectively, and were mixed under continuous stirring for another 10 min to produce uniform green solution. Then, the above-obtained mixture solution was transferred into a Teflon-lined stainless steel autoclave and maintained at 160 °C for 24 h. Subsequently, the product was washed with deionized water and ethanol alternately for several times, and dried at drying oven of 80 °C for 8 h to get green power product. Then, 0.08 g above obtained sample was immersed in specific concentration of HNO₃ solution, following the product was turned gradually from green to yellow under continuous stirring. Finally, the yellow as-prepared product obtained by centrifugation, washing and drying was sintered at 500 °C to obtain flower-like WO₃ nanostructure material.

2.2. Synthesis of HCl doped PANI nanofibers and PANI@flower-like WO₃ nanocomposite films

Polyaniline nanofibers were synthesized using aniline monomers by a facile chemical oxidative polymerization method. Briefly, 0.2 mmol aniline (distilled before use) and different mole percentages of flower-like WO₃ (mol%=0, 2, 5, 10, 20 and 50) was added into 20 mL of 1 M HCl solution and treated with ultrasonic wave for 30 min. Meanwhile, 0.2 mmol ammonium persulfate (APS) was dissolved in certain amount of HCl solution under vigorous stirring for 30 min to get APS/HCl solution and precooled at ice bath. Then, APS/HCl solution was added into above obtained solution, subsequently, a piece of PET film vaporized with gold interdigital electrode (The flexible PET substrate with length × width × thickness of 1 cm × 0.8 cm × 125 μm was

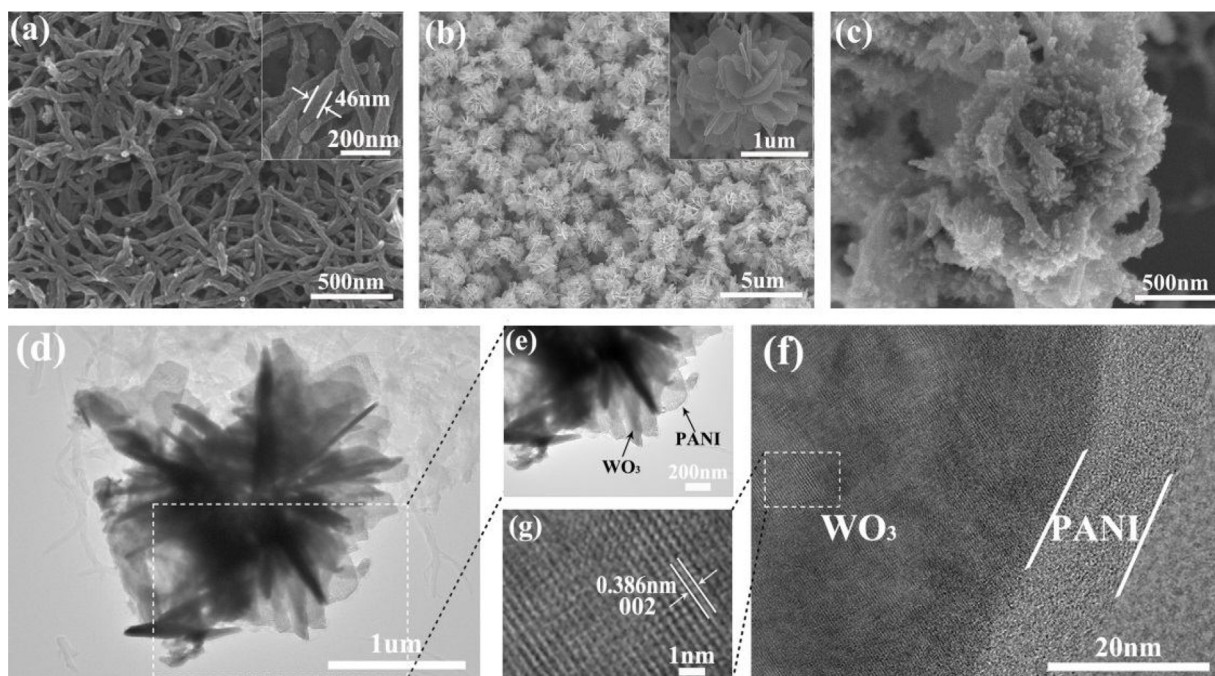


Fig. 2. FESEM images of (a) PANI; (b) flower-like WO_3 ; (c) High-magnification SEM images of PAW10 hybrid; (d, e) TEM images of PAW10 hybrid; (f, g) HRTEM images of PAW10 hybrid.

purchased from Dawan Plastic Electronics Company; The PET film is at optical grade and the transmittance is higher than 90%. The thickness, length and width of gold inter-digital electrode vaporized on PET substrate are 100 nm, 8.5 mm and 6 mm respectively. The width of fingers is 0.2 mm and spacing between fingers of inter-digital electrodes is 0.3 mm) was immersed in the mixed solution and the polymerization reaction process was kept for 2 h under ice bath condition. The schematic illustration of synthetic process was depicted in Fig. 1. The polymerized products were collected by high speed centrifugal separation and washed for several times with distilled water and absolute ethanol and dried at 80°C for further characterization. The resultant PANI@flower-like WO_3 nanocomposites were denoted as PANI, PAW2, PAW5, PAW10, PAW20 and PAW50, respectively. The obtained films were washed with distilled water to remove the impurities and dried at room temperature.

2.3. Characterization

Field emission scanning electron microscopy (FESEM, JEOL JSM-7500F, operated at 5 kV) was used to investigate the morphology and microstructure of prepared samples. Transmission electron microscopy (TEM) image and high-resolution transmission electron microscopy (HRTEM) image of samples were performed using JEM 2100F microscope with an acceleration voltage of 200 kV. The crystallographic information of products was recorded using X-ray diffraction (XRD, Rigaku D/max-2550) with $\text{Cu-K}\alpha$ radiation ($\lambda = 0.15406 \text{ nm}$) within the range of $20\text{--}80^\circ$ (2θ). Fourier Transform Infrared spectroscopy (FTIR) analysis of samples was tested in the wavenumber range of $4000\text{--}500 \text{ cm}^{-1}$ with a PE-400 spectrometer at room temperature with the ATR plugin. Thermo gravimetric (TG) analysis of samples was carried out using NETZSCHSTA449 F3 thermal analyzer in the temperature range of $30\text{--}800^\circ\text{C}$ at heating rate of $10^\circ\text{C}/\text{min}$ under air atmosphere.

2.4. Gas-sensing measurements of fabricated sensors

The gas-sensing measurements of fabricated sensors were carried out using a conventional static test system under labora-

tory conditions ($25 \pm 5\% \text{ RH}$, $20 \pm 1^\circ\text{C}$) according to our previous reported [20], which can provide real-time data output signals. The response S of fabricated sensor is defined as the following equation:

$$S = \frac{R_g}{R_a}$$

Where, R_a and R_g represent the resistances of the sensor in air and in target gas, respectively. The response and recovery times are defined as the time required for the sensor to achieve 90% of stable resistance when the fabricated sensor was exposed to the target gas and air.

3. Results and discussion

3.1. Morphological, structural and thermal stable characteristics

The morphologies of the pure PANI, flower-like WO_3 and PANI@flower-like WO_3 nanocomposites were observed through FESEM as shown in Fig. 2. The morphologies of PANI were nanofibers structure with the diameter of about $46 \mu\text{m}$ (Fig. 2a). No other morphologies were observed, indicating the good uniformity and dispersibility of the nanostructures. From the FESEM image of the flower-like WO_3 in Fig. 2b, the flower-like WO_3 were assembled by many smooth nanosheets can be observed clearly. These nanosheets possess a thickness of approximate 50 nm . As can be seen from the PAW10 hybrid in Fig. 2c, the PANI grown on the surface of flower-like WO_3 , leading the surface of flower-like WO_3 to rough. TEM images further revealed the structure and morphologies of PAW10 hybrid. As shown in Fig. 2(d, e), the translucent PANI was wrapped on the surface of flower-like WO_3 is identical to that in the SEM result. Fig. 2(f and g) displayed high-resolution TEM (HRTEM) images of PAW10 hybrid. The amorphous PANI was evenly coated on the surface of flower-like WO_3 . Moreover, the value of distance between the adjacent lattice planes is 0.386 nm corresponding to (002) planes of monoclinic flower-like WO_3 were clearly observed in Fig. 2g. The morphologies of the PANI@flower-like WO_3 composites with different additions of flower-like WO_3

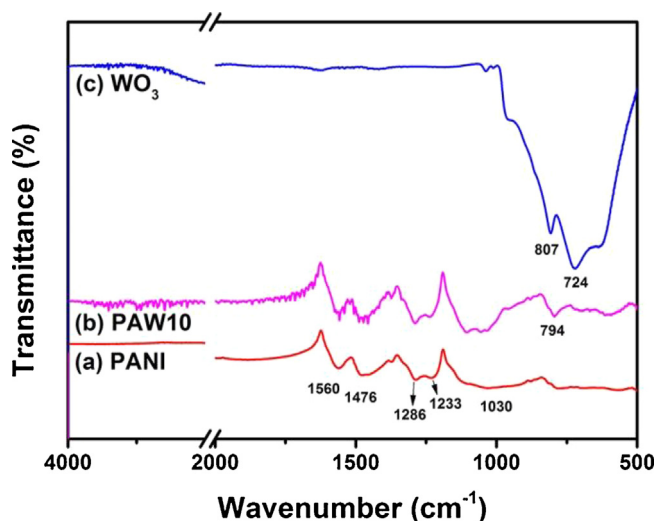


Fig. 3. FTIR spectra of (a) PANI; (b) PAW10 hybrid; (c) flower-like WO_3 .

(mol%) were shown in Fig. S1 (as seen in Supporting information). It was found that an obvious distinction of heterointerface between PANI and flower-like WO_3 existed among PAW2 hybrid, PAW5 hybrid, PAW20 hybrid, and PAW50 hybrid. Fig. S1a, b showed amount of uncomplexed PANI and thicker polyaniline layer combined to flower-like WO_3 than PAW20 hybrid, and PAW50 hybrid. Inversely, Fig. S1c, d depicted the existence of flower-like WO_3 incompletely coated with PANI.

FTIR spectroscopy was conducted to characterize and confirm the chemical structure of pure PANI, flower-like WO_3 and the PAW10 hybrid. Fig. 3 shows the typical FTIR spectrum of samples within the wavenumber range of $4000\text{--}500\text{ cm}^{-1}$. The peaks assigned at 1560 , 1476 , 1286 , 1233 and 1030 cm^{-1} were ascribed to the main characteristic absorption peaks of polyaniline [21]. In detail, the peak located at 1560 cm^{-1} was associated with $\text{N}=\text{Q}=\text{N}$ stretching vibration of the quinoid structure, whereas the signal at 1476 cm^{-1} was identified to $\text{N}-\text{B}-\text{N}$ absorption vibration of benzenoid structure. The absorption bands assigned to the stretching vibration of $\text{C}-\text{N}$ and $\text{C}=\text{C}$ were located at 1286 and 1233 cm^{-1} [22,23]. The characteristic band located at 724 and 807 cm^{-1} was attributed to $\text{W}-\text{O}-\text{W}$ stretching vibration of WO_3 (Fig. 3c) [24]. The images shown in Fig. 3b revealed the characteristic peaks of PAW10 hybrid were shifted to higher wavenumbers at about 1566 , 1480 , 1289 , 1237 cm^{-1} , suggesting an interaction between PANI and flower-like WO_3 , which indicating a successful combination of PANI and flower-like WO_3 .

The crystal structure of pure PANI, flower-like WO_3 and PAW10 hybrid was determined by XRD measurement. The XRD patterns of pristine PANI showed a broad and weak diffraction peak at about $2\theta = 20\text{--}30^\circ$, which indicated the amorphous phase structure of sample (Fig. 4a) [23]. The XRD pattern of pure flower-like WO_3 is shown in Fig. 4c, and all the specific diffraction peaks were matched well with those from the standard values of JCPDS card No.89-4476, which is indexed to the monoclinic structures of flower-like WO_3 . No other redundant diffraction peak or impurity phase was observed, indicating the phase purity of formation flower-like WO_3 . From the XRD pattern of PAW10 hybrid showed in Fig. 4b, it can clearly observe that the main specific diffraction peaks of WO_3 were also detected. Interestingly, the degree of diffraction peaks became weaker than that of the pure flower-like WO_3 , which might be attributed to the growth of PANI on the surface of flower-like WO_3 . The result demonstrates the coexistence of PANI and flower-like WO_3 by in situ polymerization.

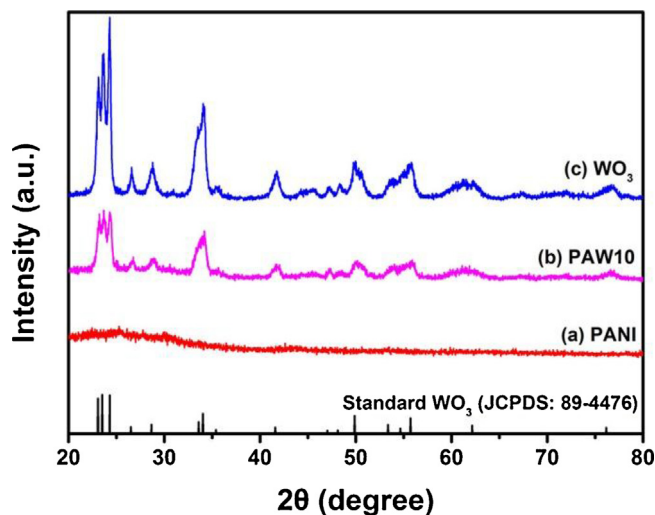


Fig. 4. XRD patterns of (a) PANI; (b) PAW10 hybrid; (c) flower-like WO_3 .

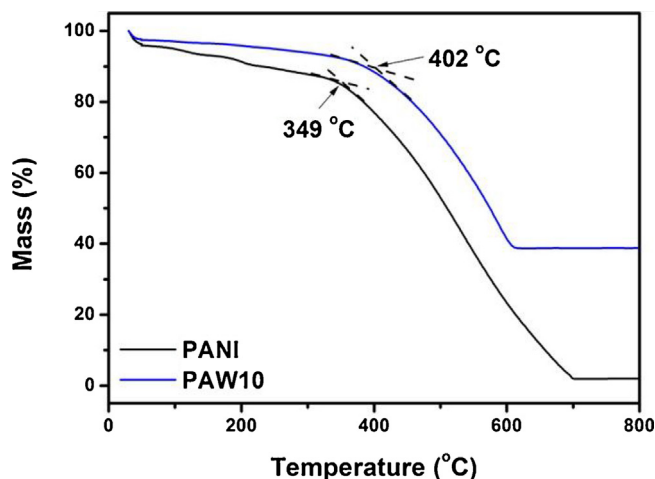


Fig. 5. TG curves of (a) PANI; (b) PAW10 hybrid.

The Thermogravimetric (TG) analysis of the pure PANI and PAW10 hybrid was measured to investigate the thermal stability of samples. As shown in Fig. 5, the TG curves of pure PANI and PAW10 hybrid showed a little mass loss before 100°C due to the releasing of surface-absorbed water molecules. The curves demonstrated that the mass loss of PAW10 hybrid was less than that of pristine PANI [25]. For pure PANI, the gradual weight loss between 100 and 349°C was because of the elimination of dopant HCl of acid PANI and the major weight loss above 349°C was assigned to the decomposition of PANI [26]. Almost no residual products were observed when the temperature rises to 700°C for the pure PANI in air atmosphere. The PAW10 hybrid exhibited a relative slower mass loss than that of pure PANI, and the maximum thermal degradation behavior took place at above 402°C . The residual amount of 38.8% was remained when the temperature increased above 615°C . These confirmed that the incorporation of flower-like WO_3 and the interfacial interaction between PANI and flower-like WO_3 obviously enhanced the thermal stability of PAW10 hybrid, considering the PANI@ flower-like WO_3 as the promising sensing material.

3.2. Gas sensing properties

The prepared pure PANI, flower-like WO_3 and PANI@ flower-like WO_3 hybrid sensing materials were assembled as flexible devices based on PET substrates, and the gas sensing properties were inves-

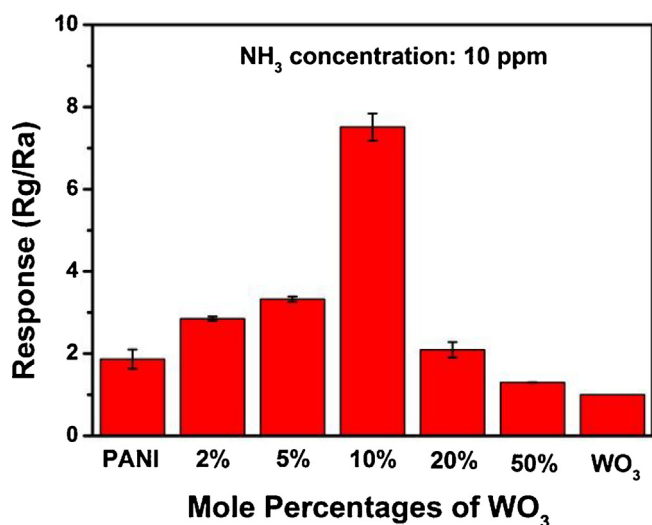


Fig. 6. The effect of mole percentages of WO₃ on the response of sensor.

tigated at room temperature, respectively. Fig. 6 represents the responses of PANI and PANI@flower-like WO₃ flexible films with different additions ratio of flower-like WO₃ (mol%) to 10 ppm NH₃ at room temperature. It was found that the pure flower-like WO₃ had no obvious sensitive signal to 10 ppm NH₃ at room temperature, and the response value of pure PANI was approximately 1.8. However, the response of the sensor based on PANI@flower-like WO₃ exhibited a significant “peak” shape with the trend of “increase-maximum-decrease” to 10 ppm NH₃ at room temperature with the increasing in the amount of flower-like WO₃ addition and the highest response value of 7.5 was obtained when the addition amount of flower-like WO₃ was 10 mol%. The phenomenon for the properties of PAW20 hybrid and PAW50 hybrid compared poor to PAW10 hybrid was mainly attributed to the following two aspects: First, for PAW20 hybrid and PAW50 hybrid (Fig. S1c, d) the surplus addition of flower-like WO₃ made PANI insufficient to completely cover the surface of flower-like WO₃ and certain amount of NH₃ was absorbed on the surface of flower-like WO₃ which would not improve the sensitive properties to NH₃. On the other hand, a large amount of electrons provided by excess flower-like WO₃ made the depletion area thicker at the heterointerface between PANI and flower-like WO₃, which would reduce the sensitivity markedly. Therefore, addition of excess flower-like WO₃ was

unfavorable to enhance the response of PANI@flower-like WO₃ to NH₃.

Fig. 7a depicts the response transients of the flexible devices based on pure PANI, flower-like WO₃ and PAW10 hybrid to different concentrations of NH₃ (0.5–100 ppm) at room temperature. The gas responses of fabricated sensors increased with increasing NH₃ concentration from 0.5 to 100 ppm. The PAW10 hybrid achieved the highest response of 20.1–100 ppm NH₃, which is more than 6 times higher than that of pure PANI, indicating that PAW10 hybrid could be used as promising materials for NH₃ gas detection. Table 1 shows the comparisons for the sensing properties of PAW10 hybrid and previously reported devices were shown in Table 1. Quite clearly, the present sensor based on PAW10 hybrid exhibited the best sensing performance to NH₃ at room temperature comparing with previously reported devices. Hence, combined PANI with flower-like WO₃ could be an effective approach for improving the sensing response of sensors to the NH₃. The response and recovery characteristics of PAW10 hybrid to 10 ppm NH₃ were further investigated at room temperature shown in Fig. 7b. The response and recovery times were approximately 13 and 49 s to 10 ppm NH₃, respectively. Incidentally, the original response value of the gas sensor recovered to the original response value after exposure to 10 ppm NH₃ gas, indicating the response and recovery characteristic to 10 ppm NH₃ exhibited good reproducibility in the process of five continuous cycles (Inset of Fig. 7b).

Meanwhile, as an important index of sensing performance parameters, the selectivity of sensors based on pure PANI and PAW10 hybrid was measured with various testing gases of 10 ppm, including NH₃, methane, ethanol, acetone, toluene, formaldehyde, H₂ and CO at room temperature and corresponding results were shown in Fig. 8. It can be clearly seen that the sensor utilizing PAW10 hybrid performed the highest response value to NH₃ compared with any other test gases, and the enhanced degree of response to NH₃ as opposed to other gases was evidently better than that of pure PANI. Consequently, it concluded that the sensor based on PAW10 hybrid showed selectivity toward NH₃ against other gases at room temperature.

Furthermore, in order to investigate the effect of humidity on sensing performance, the performance of PAW10 hybrid to 10 ppm NH₃ were measured in different relative humidity conditions (20–98% RH) at room temperature, as illustrated in Fig. 9. Obviously, the response value of PAW10 hybrid to 10 ppm NH₃ displayed slight fluctuation in the examined relative humidity,

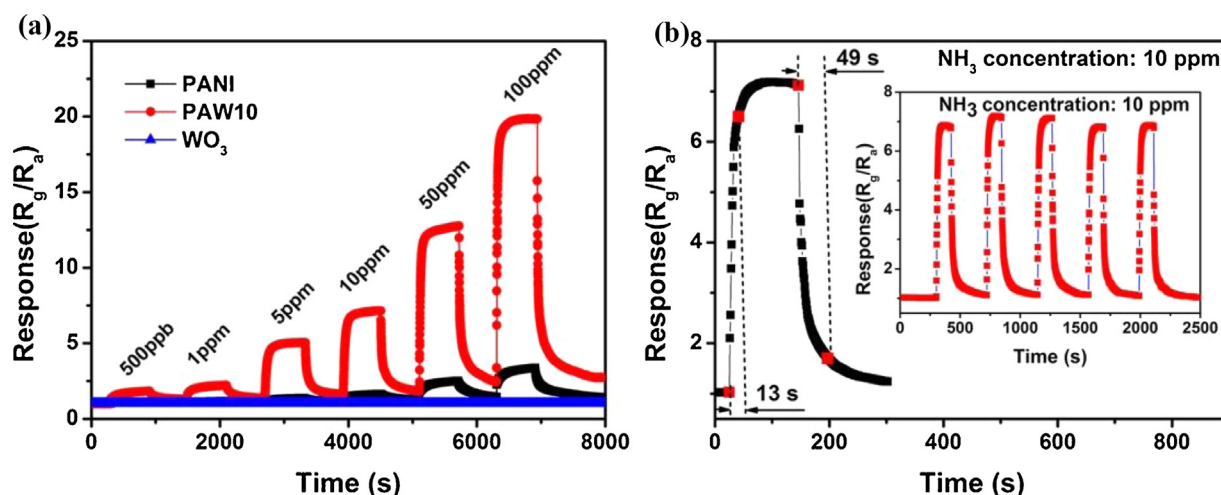
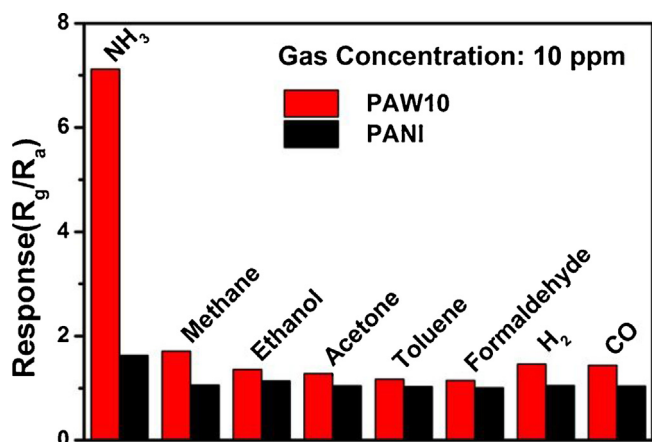
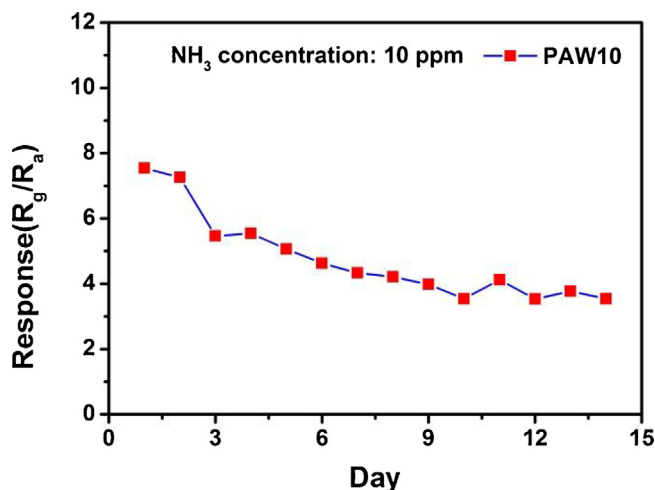
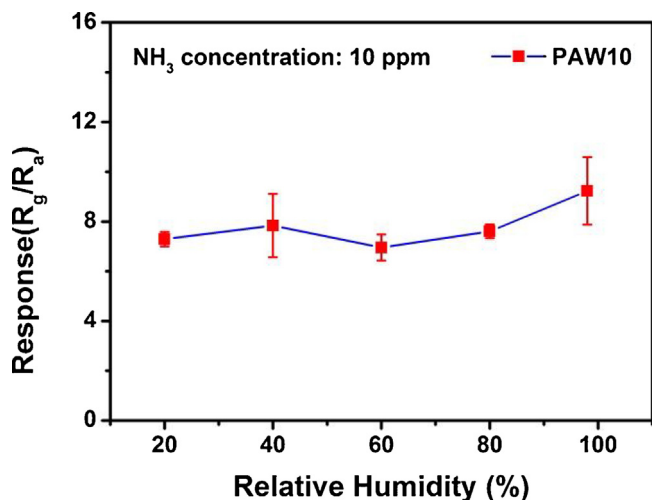


Fig. 7. (a) The response transients of the flexible devices based on pure PANI, flower-like WO₃ and PAW10 hybrid to different concentrations of NH₃ at room temperature; (b) Dynamic response-recovery curves of PAW10 hybrid to 10 ppm NH₃ at room temperature.

Table 1

Comparison of sensing properties for the gas sensors based on PAW10 hybrid synthesized in this work and some other previously reported.

Materials	Gas	Conc. (ppm)	Temp. (°C)	The formula of response	Response	Ref.
PANI/WO ₃	NH ₃	100	RT	$S = R_g/R_a$	20.1	This work
PANI	NH ₃	100	RT	$S = (R_g - R_a)/R_a \times 100\%$	96%	[30]
PANI/GO/ZnO	NH ₃	300	RT	$S = (I_a - I_g)/I_g$	1.307	[27]
PANI/TiO ₂ /Au	NH ₃	50	RT	$S = (R_g - R_a)/R_a \times 100\%$	123%	[31]
CSA-PANI/Fe ₂ O ₃	NH ₃	100	RT	$S = (R_g - R_a)/R_a \times 100\%$	72%	[32]
Pt-WO ₃	NH ₃	200	125	$S = R_a/R_g$	13.61	[20]
V-WO ₃	NH ₃	500	700	$S = R_a/R_g$	14	[33]
Ni ₂ O ₃ -WO ₃	NH ₃	200	250	$S = R_a/R_g$	13.5	[34]
PANI/Pd	NH ₃	500	RT	$S = R_g/R_a$	21.9	[35]
PANI-WO ₃	NH ₃	100	RT	$S = (R_g - R_a)/R_a \times 100\%$	158%	[14]

**Fig. 8.** The selectivity of sensors based on pure PANI and PAW10 hybrid to various testing gases of 10 ppm at room temperature.**Fig. 10.** Stability of Gas sensor based on PAW10 hybrid stored unencapsulated at room temperature for 15 days.**Fig. 9.** The effect of relative humidity on the response of sensor utilizing PAW10 hybrid.

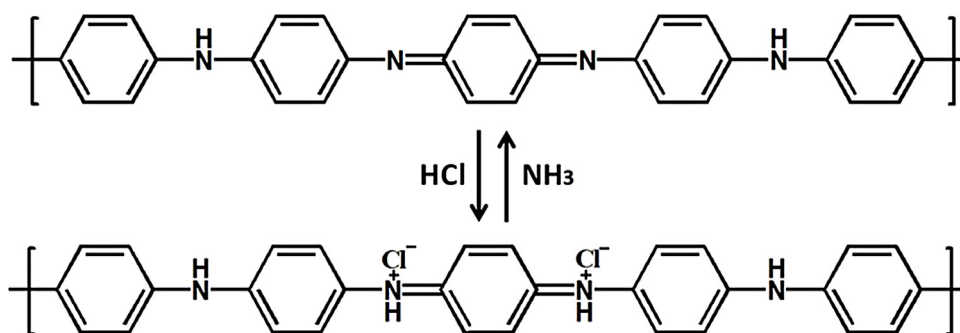
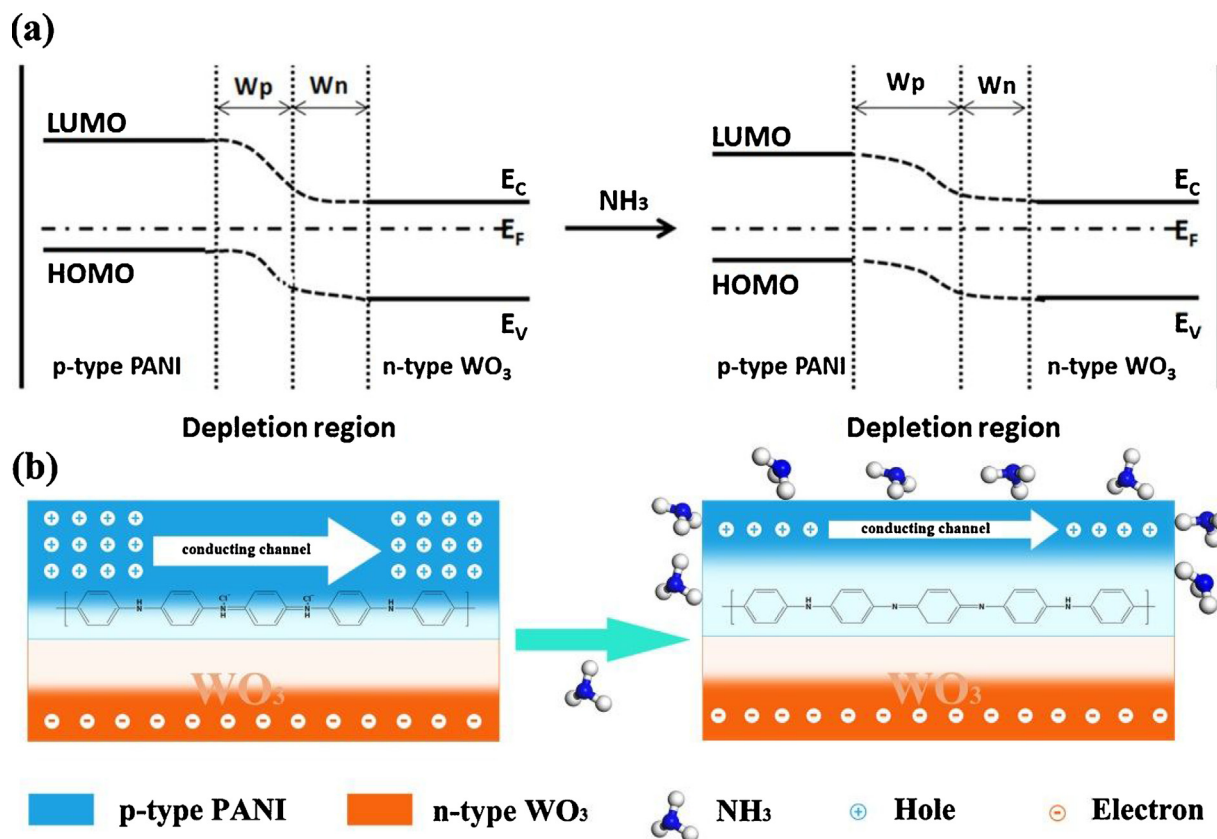
indicating the sensor displayed good moisture resistance at room temperature.

Additionally, the stability of the sensor based on PAW10 hybrid was measured to 10 ppm NH₃ for consecutive two weeks at room temperature. The responses of PAW10 hybrid to 10 ppm NH₃ were obtained every day and the result was presented in Fig. 10. In the first week, the response had obvious decline, which might be caused by the film aging and disappearance of instable adsorption sites [27]. Finally, the responses of PAW10 hybrid reached relative stable states (about 50% of initial responses). Therefore, the stabil-

ity of sensors based on nanocomposites of conductive polymer and semiconductor oxide should be paid more attention.

3.3. Sensing mechanism of PANI and PANI@flower-like WO₃ hybrid to NH₃

The most widely accepted sensing mechanism of pure PANI is related to the deprotonation/protonation process, depending on the acid/base environment as depicted in Fig. 11. When the sensor based on acidified PANI was exposed to NH₃ gas, NH₃ molecules withdrew the protons from acidified PANI, resulting PANI based on conductive emeraldine salt state reduced to intrinsic emeraldine base state, which lead to the increases of resistance [28]. On the contrary, when the sensor was placed in the air atmosphere, the reaction process was reversed and the resistance decreased. Additionally, as Fig. 7a showed, the response of the sensor utilizing PAW10 hybrid exhibited a significant improvement comparing with that of pure PANI and flower-like WO₃. The corresponding result could be explained by two aspects. First, according to the SEM image of Fig. 2c, the PAW10 hybrid was obtained by growing the PANI on the surface of flower-like WO₃, loose and porous structure was formed based on numerous of PAW10 hybrid. The structure with a larger specific surface area is conducive to adsorption and diffusion of more NH₃ gas molecules on the surface of PAW10 hybrid sensing material to improve the sensitivity. The other more important reason for enhancement of the sensitivity was attributed to the *p-n* heterojunction formed at the surface between *p*-type PANI and *n*-type flower-like WO₃ [12]. The acidified PANI provided a number of free holes in the valence band due to protonic acid doping and flower-like WO₃ as an *n*-type semiconductor showed a large amount of free electrons. When PANI nanofiber was cov-

Fig. 11. Schematic illustration of the interaction of NH_3 gas with PANI.Fig. 12. (a) The energy band structure diagram of PANI@WO₃ hybrid in air and in NH_3 ; (b) Schematic illustration of sensing mechanism of PANI@WO₃ hybrid.

ered on flower-like WO₃ surface, the electrons in flower-like WO₃ and holes in PANI will diffuse in opposite direction because of the different Fermi energy (Fig. 12a). Finally, the *p-n* heterojunction in equilibrium and a narrow depletion area were formed at the heterointerface between PANI and flower-like WO₃ [29], as shown in Fig. 12(a, b). A wide conduction channel means a low resistance in PAW10 hybrid. When the PAW10 hybrid was exposed to NH_3 atmosphere, NH_3 withdrew the protons from acidified polyaniline and destroyed the original equilibrium state, resulting in the increase of PAW10 hybrid resistance. In this regard, the depletion layer area at heterointerface of PANI and flower-like WO₃ became thicker and the conduction channel became narrower, which induced the increase of resistance. Therefore, according to the response definition ($S = R_g/R_a$) for p-type semiconductor to electron-donating gas, the formation of *p-n* junction significantly improved the sensitivity.

4. Conclusions

In summary, a smart room temperature NH_3 sensor based on Polyaniline (PANI)@flower-like WO₃ nanocomposites loaded on flexible PET substrate was successfully developed by a facile and economical in situ chemical oxidation polymerization method. The gas sensing performance demonstrated that the sensor using PANI@10 mol% flower-like WO₃ nanocomposites is superior to other fabricated devices toward NH_3 at room temperature and the low detection limit was 500 ppb. The present sensor also exhibited admirable response and recovery rates, outstanding selectivity and moisture resistance. The excellent NH_3 sensing characteristics are owing to the distinctive morphology structure and the formation of *p-n* heterojunctions at the interfaces between PANI and flower-like WO₃. Furthermore, the PANI@flower-like WO₃ nanocomposites

can be a promising candidate material for fabricating flexible room temperature NH_3 sensor with the potential application value in area flexible electronic and wearable electronic devices.

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Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at <https://doi.org/10.1016/j.snb.2017.11.081>.

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