



Research paper

Superior acetone gas sensor based on electrospun SnO₂ nanofibers by Rh doping



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ABSTRACT

Undoped and 0.2–1.0 mol% Rh-doped SnO₂ nanofibers were fabricated using electrospinning combined with calcination treatment. The fibrous morphology of these nanofibers were maintained and the grain size of the SnO₂ nanocrystals were greatly decreased after Rh doping. Sensors based on these nanofibers were fabricated through a hot pressing method. The gas sensing properties of these nanofibers were investigated systematically. The results indicated that the response to 50 ppm acetone of 0.5 mol% Rh-doped SnO₂ nanofibers was 60.6, which was 9.6 times higher than that of undoped SnO₂ nanofibers. In addition, the Rh-doped SnO₂ nanofibers showed a decreased cross-response to ethanol, whereas pure SnO₂ nanofibers did not show selective detection of ethanol and acetone gases. The doping of Rh ions into SnO₂ nanocrystals modulates the electron concentration, and induces the changes of the oxygen vacancies and chemisorbed oxygen of SnO₂ nanofibers. Thus, the doping of Rh³⁺ into SnO₂ nanofibers should be a promising method for designing and fabricating acetone gas sensor with high gas sensing performance.

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1. Introduction

Recently, the research related to gas sensors based on metal oxide semiconductors has attracted continually increasing attention owing to their simplicity of operation, low power consumption and low cost, as well as high sensitivity and extensive application in real-time monitoring of the leakage of poisonous or flammable gases [1–3]. The sensing mechanism of oxide semiconductors gas sensor has been investigated several years and now many researchers support that the interaction between gas molecules and the surface chemisorbed oxygen species is the main reason of the resistance change [4–6]. Take this into consideration, the gas sensing properties of the sensors are closely influenced by the morphology, chemical composition and microstructures of the gas sensing materials [7,8]. As motivated by the driving force of developing oxide semiconductors with enhanced gas sensing performance, great efforts have been adopted on the design of novel types of nanomaterials with elaborate architectures or configurations [9–11]. In the past few decades, researchers have been widely

investigated various oxide semiconductors, including ZnO [12–14], SnO₂ [15–17], α -Fe₂O₃ [18–20], NiO [21–23], WO₃ [24–26], In₂O₃ [27–29] and so on. Tin oxide (SnO₂), an *n*-type wide band gap semiconductor ($E_g = 3.6$ eV at 300 K), has been frequently investigated because of its remarkable properties: high mobility (160 cm²/V s) of electrons and high chemical and thermal stability. These properties doubtlessly made SnO₂ become a so promising base semiconductor for gas sensor. Based on the fact that the properties of the nanomaterial are strongly dependent on its morphology [30], various methods have been used to synthesize different dimensional and morphological SnO₂ nanostructures [31–34]. In addition, it is well-known that the working principle of resistive gas sensor is due to the change of the charge carriers caused by the surface gas-solid interaction. With this in mind, the method of modulating the concentration of charge carriers through aliovalent doping should be an effective way to improve the gas sensing properties [35–38]. Li et al. have provided an evidence of enhanced ethanol response by doping Ni ions on the SnO₂ hollow microspheres [39]. Kim et al. have been demonstrated that the response to 5 ppm ethanol could be enhanced up to 15 times via doping SnO₂ hollow nanospheres with Pt [40]. Xiao et al.'s work proved that Pd-doped SnO₂ performing a high response value of 90–200 ppm ethanol compared with pure SnO₂ [41]. These results illustrate that aliovalent doping is an

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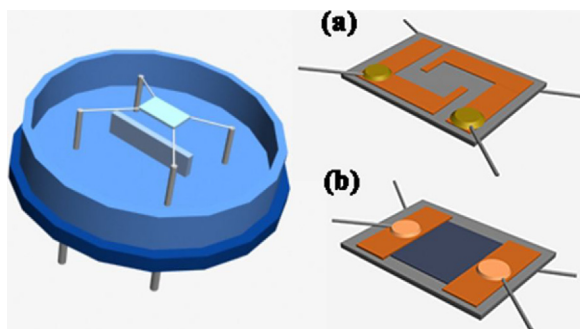


Fig. 1. Schematic diagram of the gas sensor and the (a) front (b) back of the alumina substrate.

promising approach to modify SnO₂ nanomaterial for meliorate its gas sensing performance. Rhodium (Rh) is known as a catalyst in many fields. As for gas sensor, Rh has been used to enhanced both selectivity and sensitivity of the sensing materials to several gases, such as TMA [42], ethanol [43] and so on. However, as far as we know, the reports related to the acetone-sensing performance of Rh-doped SnO₂ nanofibers are scarce up to now.

In this work, undoped and various Rh doping amounts of SnO₂ nanofibers were synthesized to compare and evaluate the structural features and gas sensing properties. Meanwhile, the optimal Rh doping amount and the effect of Rh³⁺ in the SnO₂ nanomaterial on the gas sensing properties were also been examined. As we anticipated, the sensors based on Rh-doped SnO₂ nanofibers exhibited improved gas sensing performance to all tested gases. Notably, the response of the 0.5 mol% Rh-doped SnO₂ nanofibers to 50 ppm acetone at 200 °C was 60.6, which was 9.6 times higher than that of undoped SnO₂ nanofibers. In addition, the Rh-doped SnO₂ nanofibers showed a decreased cross-response to ethanol, whereas pure SnO₂ nanofibers did not show selective detection of ethanol and acetone gases. In the end, the role of Rh in the gas sensing mechanism of SnO₂ nanofibers was investigated and discussed with respect to its adjustment of the electron concentration, changes of the oxygen vacancies and chemisorbed oxygen of SnO₂ nanofibers.

2. Experimental section

2.1. Synthesis of undoped and Rh-doped SnO₂ nanofibers

The undoped and Rh-doped SnO₂ nanofibers with various doping concentrations of 0.2, 0.5 and 1.0 mol% were synthesized by electrospinning. Similar to previous synthesis method, the precursor solution for electrospinning was prepared by dissolving 2 mmol SnCl₂·2H₂O and a certain dose of RhCl₃·xH₂O (0.004 mmol for 0.2 mol%; 0.01 mmol for 0.5 mol%; 0.02 mmol for 1.0 mol%) in a mixture solution containing 5 mL of ethanol and 5 mL of DMF. After magnetic stirring for 30 min at room temperature, 1 g PVP was put in the above mixture solutions with continued stirring for 5 h at 50 °C, until a sticky transparent precursor solution thoroughly formed. After above steps, the precursor solution was moved to a syringe which was connected with a spinneret whose inner diameter was 1.01 mm. The schematic diagram of the usual apparatus for electrospinning had been introduced in our previous work [44]. In electrospinning process, the voltage was 13 kV and the distance between the positive pole (needle) and the negative pole (collector) was 13 cm. The injection speed of the precursor solution was maintained at 0.3 mL/h by using a peristaltic pump. The PVP/SnCl₂ or PVP/SnCl₂/RhCl₃ composite nanofibers mats were obtained after the electrospinning process. The as-synthesized samples were cal-

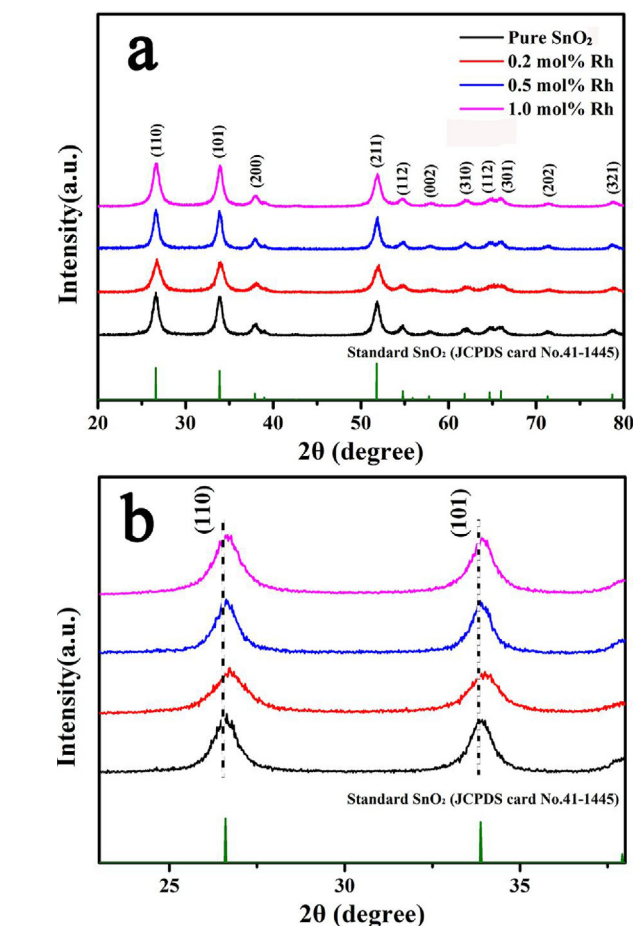


Fig. 2. (a) XRD patterns of Rh-doped SnO₂ nanofibers with different molar ratios, (b) Comparison of (110) and (101) peaks from XRD patterns.

ined at 500 °C for 2 h in air atmosphere to remove organic polymer components completely.

2.2. Characterization

The X-ray diffraction (XRD) patterns were performed through Rigaku TTRIII X-ray diffractometer with Cu K α radiation at a wavelength of 1.5406 Å at 40 kV and 200 mA. Field emission scanning electron microscopy (FESEM) images were collected by a JEOL JSM-7500F microscope at an acceleration voltage of 15 kV. The energy dispersive X-ray spectroscopy (EDS) spots pattern scanning analysis was recorded by the TEM attachment. Transmission electron microscopic (TEM) and high resolution transmission electron microscopic (HRTEM) images, and selected area electron diffractive (SAED) patterns were acquired on a JEOL JEM-2200FS transmission electron microscope at an operating voltage of 200 kV. The X-ray photoelectron spectroscopy (XPS) measurements were obtained with Mg K α X-ray source (1253.6 eV Specs XR50).

2.3. Fabrication and measurement of gas sensor

The schematic of the fabricated gas sensor is shown in Fig. 1. and the fabrication process is described as follows: the calcined undoped and Rh-doped SnO₂ samples were carefully pressed on the alumina substrate (area = 1.0 mm × 1.5 mm, thickness = 0.2 mm), whose diagram is shown in Fig. 1. The alumina substrates were coated with two “L” shape gold electrodes on the front side (electrode widths = 0.3 mm; separation = 0.15 mm) and RuO₂ on the back side. The operating temperatures of the sensors were controlled

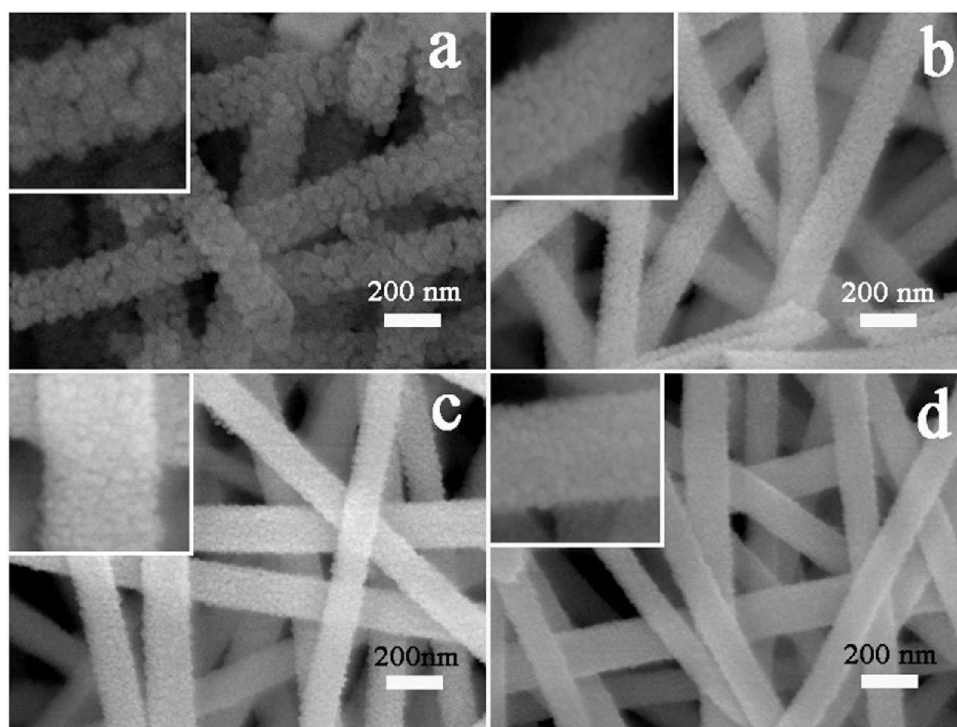


Fig. 3. FESEM images of (a) pure (b) 0.2 mol% (c) 0.5 mol% (d) 1.0 mol% Rh-doped SnO₂ nanofibers, the insets are high-magnification images.

by the microheater underneath the alumina substrate. The various heater powers corresponding to certain operating temperature value were measured by an FLIR temperature sensor (T250, FLIR Systems Inc., USA). The parameter of hot-press process was fixed to be 120 °C for 5 min. After pressuring the nanomaterials accurately, the nanofibrous mats had a firm adhesion to the alumina substrate. Subsequently, the obtained sensing device was calcined at 400 °C in air for stabilizing the microstructure of the nanofibers and pre-aging the sensing device effectively. The gas sensing properties of sensors based on undoped and Rh-doped SnO₂ nanofibers were tested by a static gas-sensing characterization system, as introduced in the previous works [45]. The gas sensing test of these sensors was under the same condition (RH: 25–35%; temperature: 20–25 °C). According to the definition of gas response, the electrical resistance of the sensor in different environmental atmospheres was measured and the atmospheric air was used as the reference gas. The gas response of the sensors is defined as the ratio of R_a/R_g , in which R_a and R_g are the electrical resistance of the sensors in the atmospheric air and target gases. The response and recovery times are defined as the time taken for achieving 90% of the total electrical resistance changes after the sensor was exposed to the atmospheric air and target gases, respectively.

3. Results and discussion

3.1. Structural and morphological characteristics

The XRD patterns of the undoped and Rh-doped SnO₂ nanofibers are shown in Fig. 2a. All of the diffraction peaks could be indexed to tetragonal rutile structure of SnO₂, which were agreed well with the recorded values from the Joint Committee on Powder Diffraction Standards card (JCPDS 41–1445). No other phase corresponding to Rh or Rh compound was observed in the XRD patterns of Rh doping samples. In addition, as shown in Fig. 2b, a high angle shift was detected from the (110) and (101) peaks via comparing the Rh-doped SnO₂ with pure SnO₂. This could be ascribed to the difference between the radii of Rh³⁺ and Sn⁴⁺. The radius of Sn⁴⁺ at the coordi-

nation number of 6 was 0.690 Å, which was larger than that of Rh³⁺ (0.665 Å) at the same coordination number [46]. Therefore, the substitution of Sn⁴⁺ by Rh³⁺ induced the high angle shift of diffraction peaks, confirming that Rh³⁺ was incorporated into the SnO₂ lattice. Moreover, the average crystallite sizes of the undoped, 0.2 mol%, 0.5 mol% and 1.0 mol% Rh-doped SnO₂ samples calculated by Scherrer formula were about 9.85, 7.92, 6.56, and 4.41 nm, respectively, which indicated that the addition of Rh could effectively prevent SnO₂ crystallites from further growing up.

Fig. 3a–d shows FESEM images of undoped and 0.2–1.0 mol% Rh-doped SnO₂ nanofibers after calcination at 500 °C. All the samples exhibited fibrous nanocrystalline morphology with a uniform diameter about 150 nm. The net structures of nanofibers were observed from all the samples, which were advantageous for the gas to easily diffuse from the surface to the internal of sensing materials. The insets of Fig. 3a–d shows these porous nanofibers were composed of a lot of small nanoparticles and with the Rh doping amount increased, these nanoparticles became smaller. It also could be observed that the grain boundary became more and more indistinct and the nanofibers became more tight. The decrease of grain size indicated that the Rh doping could effectively restrain the growth of SnO₂ nanoparticles, which was consistent with the results of XRD.

To further explore the internal structure of these nanofibers, TEM combined with HRTEM and EDS were performed. The TEM images of undoped and 0.5 mol% Rh-doped SnO₂ nanofibers in Fig. 4a and Fig. 4d show that the size and morphologies were identical to the images of FESEM. In addition, the porous fibrillar morphology of these nanofibers looks more clear in Fig. 4b and Fig. 4e. The HRTEM images and SAED patterns of the samples indicate that the SnO₂ nanofibers were composed of highly crystalline nanoparticles and polycrystalline in nature (Fig. 4c, f). The lattice fringes could be clearly observed in the insets of Fig. 4c, f and the lattice spacings were 0.334 nm, corresponding to the (100) planes of SnO₂. For the 0.5 mol% Rh-doped SnO₂ samples, the morphology of the nanostructures was maintained after Rh doping, but

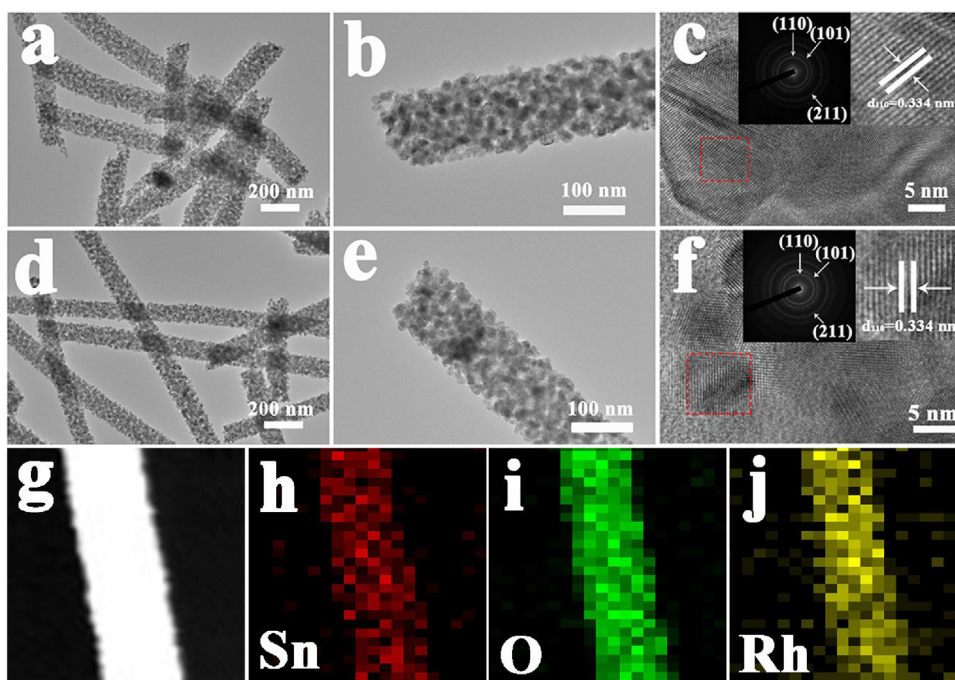


Fig. 4. TEM images of (a-c) pure SnO₂ nanofibers, (d-f) 0.5 mol% Rh-doped SnO₂ nanofibers, and (g-j) EDS elemental mapping images of Sn, Rh and O in 0.5 mol% Rh-doped SnO₂ nanofibers.

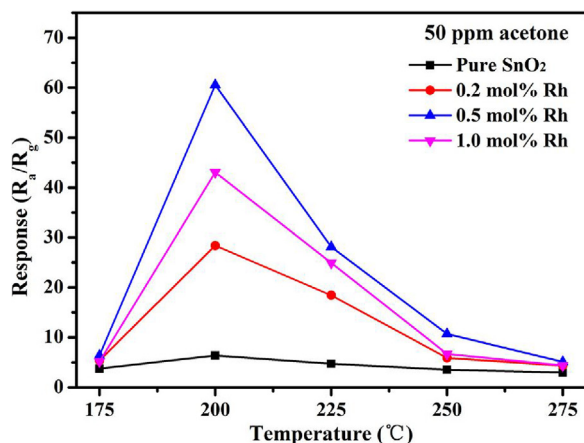


Fig. 5. Response of sensors based on pure and 0.2, 0.5, 1.0 mol% Rh-doped SnO₂ nanofibers to 50 ppm acetone as a function of the operating temperature.

the nanoparticles which consisted of nanofibers became smaller, as evidenced from TEM and HRTEM images shown in Fig. 4d-f. This was also proved by the results of XRD and FESEM. The EDS elemental mapping images (Fig. 4g-j) indicate these nanofibers were constructed by Rh-doped SnO₂ nanoparticles.

In order to confirm that doping of Rh into SnO₂ nanofibers is an effective method to enhance the gas sensing properties of the SnO₂-based gas sensor, the gas sensing test of the sensors based on undoped and different Rh doping amount of SnO₂ nanofibers were carried out. It is well known that the operating temperature and the amount of dopant have great influence on the gas sensing properties of gas sensor. First, the gas responses of the sensors based on undoped, 0.2 mol%, 0.5 mol% and 1.0 mol% Rh-doped SnO₂ nanofibers to 50 ppm acetone were tested at different operating temperatures from 175 to 275 °C to find the optimal Rh doping amount as well as the relationship between gas response and operating temperature of the sensors, as shown in Fig. 5.

Obviously, the volcano-shaped relation curve between the gas response and the operating temperature was observed for all the samples, and the optimal operating temperature of every sample was 200 °C. Meanwhile, the gas response was greatly improved due to Rh doping. The gas responses of the sensors based on the undoped, 0.2, 0.5 and 1.0 mol% Rh-doped SnO₂ to 50 ppm acetone at 200 °C were 6.3, 28.4, 60.6, and 43.1, respectively. The result indicated that the sensors based on 0.5 mol% Rh-doped SnO₂ showed the highest response to 50 ppm acetone and the response value was about 9.6 times higher than that of undoped SnO₂. Increasing Rh doping amount to 1.0 mol% decreased the maximum response to 50 ppm acetone to 43.06. However, this is still 6.8 times higher than that of the undoped SnO₂ sensor.

Then, the dynamic response characteristics of sensors based on the 0.5 mol% Rh-doped SnO₂ nanofibers to 50 ppm acetone were tested. It can be seen that sensors showed reversible response to acetone gas in Fig. 6 (a) and (b). Fig. 6 (a) shows the dynamic response of sensors based on 0.5 mol% Rh-doped SnO₂ nanofibers to 50 ppm acetone at 200 °C. It exhibited a fast response and recovery process, and the response and recovery time were about 2 s and 64 s, respectively. It is noted that sensors made in our work exhibited excellent gas sensing performance. Fig. 6 (b) presents five reversible cycles of the response curve that confirmed the 0.5 mol% Rh-doped SnO₂ nanofibers had an excellent stability and reversibility when alternately exposed to air and acetone gas.

The real-time response curves of sensors based on pure SnO₂ and 0.5 mol% Rh-doped SnO₂ nanofibers toward different concentrations of acetone at optimal operating temperature are shown in Fig. 7. It is obvious that the corresponding responses of the two sensors increased with the growth of acetone concentration from 1 to 100 ppm, and the response of the sensor based on the 0.5 mol% Rh-doped SnO₂ nanofibers was distinctly higher than that of the undoped SnO₂ nanofibers to various acetone concentrations. The responses of sensor based on pure SnO₂ nanofibers were 1.1, 1.7, 2.3, 3.3, 6.4, 11.6, 12.1–1, 5, 10, 20, 50, 80, 100 ppm acetone, while the responses of sensor based on 0.5 mol% Rh-doped SnO₂ nanofibers were 1.4, 2.8, 8.4, 14.3, 36.2, 60.6, 96.3, 133.3–1, 5, 10, 20,

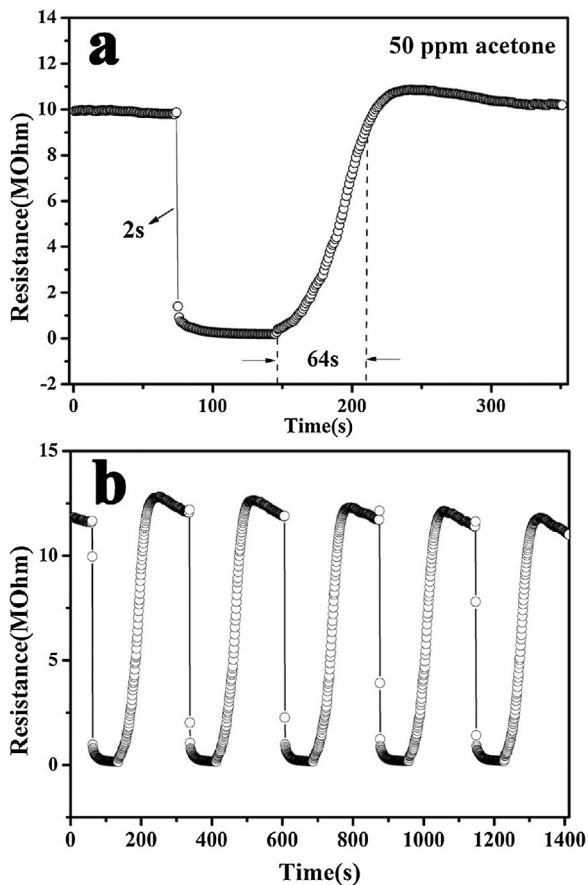


Fig. 6. (a) Response and recovery curves (b) Five reversible cycles of sensor based on 0.5 mol% Rh-doped SnO₂ nanofibers to 50 ppm acetone at 200 °C.

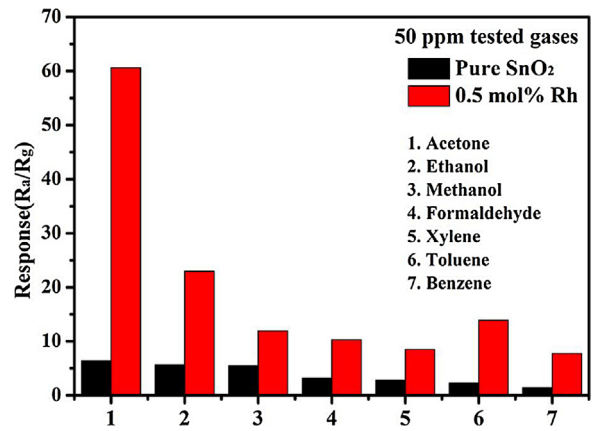


Fig. 8. Gas responses of sensors based on pure SnO₂ and 0.5 mol% Rh-doped SnO₂ nanofibers to 50 ppm various target gases at 200 °C.

50, 80, 100 ppm acetone, respectively. In addition, as shown in the inset of Fig. 7, we could find that the response of the sensor based on the 0.5 mol% Rh-doped SnO₂ nanofibers did not tend to saturation gradually when the acetone concentration was raised to 100 ppm. This indicated that the 0.5 mol% Rh-doped SnO₂ nanofibers based gas sensor had a broad test range.

Subsequently, the gas responses of sensors based on undoped SnO₂ and 0.5 mol% Rh-doped SnO₂ nanofibers to 50 ppm of various target gases at 200 °C were tested. As shown in Fig. 8, the response to 50 ppm acetone was greatly enhanced to as high as 60.6 with 0.5 mol% Rh doping, corresponding to a 9.6 times increase at 200 °C. The response to 50 ppm ethanol also showed a higher response ($R_a/R_g = 23$) at 200 °C. It should be noted that Rh doping also increased the ethanol response by 4 times. The responses to methanol ($R_a/R_g = 11.9$), formaldehyde ($R_a/R_g = 10.3$), xylene ($R_a/R_g = 8.5$), toluene ($R_a/R_g = 13.88$), and benzene ($R_a/R_g = 7.75$) were also enhanced substantially by doping with Rh at 200 °C. How-

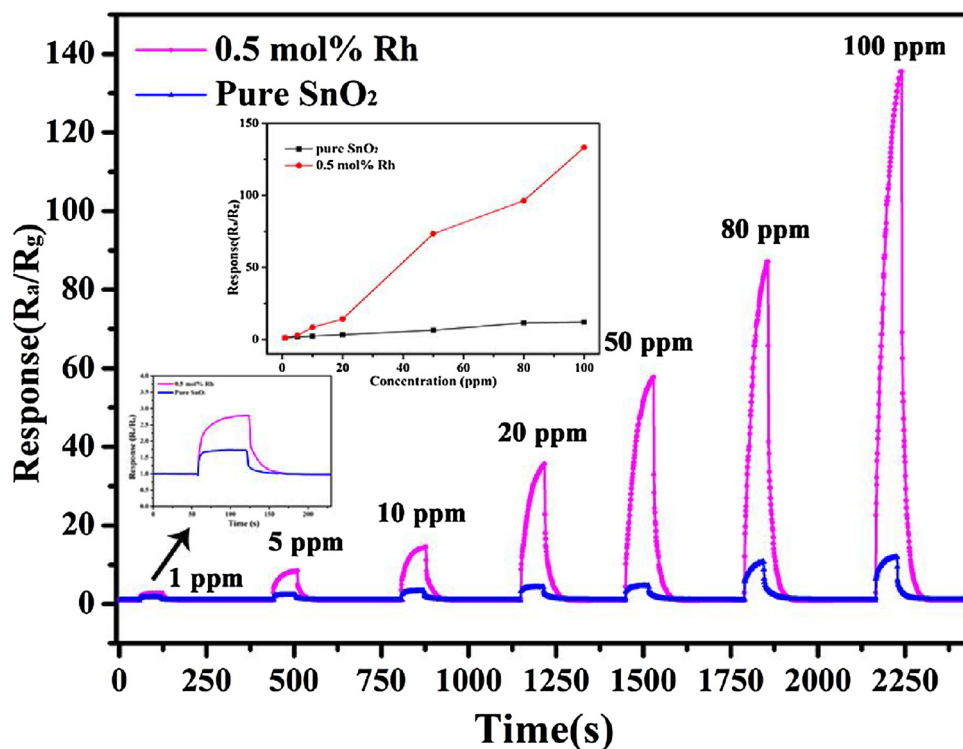


Fig. 7. Responses of sensors based on pure SnO₂ and 0.5 mol% Rh-doped SnO₂ nanofibers versus acetone concentration in the range of 1–100 ppm at 200 °C.

ever, the enhancement of responses to other gases by the doping of Rh was lower than that to acetone gas. Thus, selective detection of acetone can be achieved by using Rh-doped SnO₂ nanofibers and it is reasonable that Rh is known as an effective catalyst for selective adsorption of acetone gas [47].

A comparison of the sensing performance between the sensors in this work and other acetone sensors based on SnO₂ or some other oxide semiconductor reported previously in the literature are summarized in Table 1 [48–56]. From the table, especially considering the gas response, it is obvious that 0.5 mol% Rh-doped SnO₂ nanofibers showed superior gas sensing performance with relatively high gas response. This was beneficial to practical application. Therefore, the sensor based on 0.5 mol% Rh-doped SnO₂ nanofibers had more superiority than those reported in the literature.

3.2. Mechanism of the enhanced gas sensing performance

It is well-known that the gas sensing performance are greatly influenced by the electrical conductivity and the surface chemisorbed oxygen species of the sensing materials. Thus, the investigations of carrier concentration and distribution of oxygen component in the sensing materials are extremely necessary. First, the resistances in air (R_a) were measured to examine the electrical conductivity of the samples (Fig. 9).

We can observe that unlike usual behavior, R_a hardly increased monotonously with lowering the operating temperature. Instead, R_a behaved very uniquely including a region where R_a was almost independent of operating temperature (200 °C–275 °C). This result strongly aligned with the reports in N. Yamazoe's work [57]. It was shown that the unique behavior could be well accounted by electron tunneling transport. In this condition (150 °C–400 °C), the resistance was almost independent of temperature. In addition, another phenomenon was observed that R_a was abnormally increased from 175 °C to 200 °C for all samples. This might be

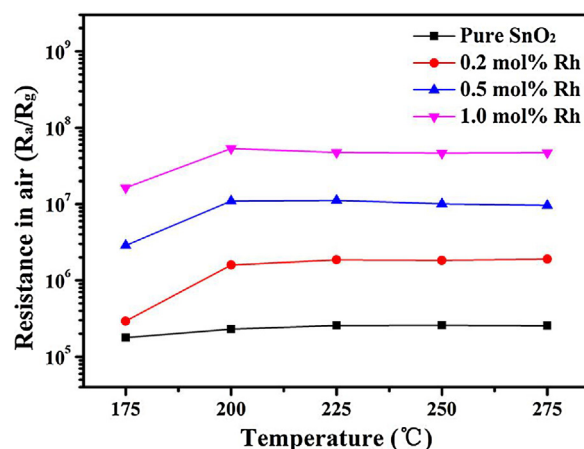


Fig. 9. The resistance in air of sensors based on pure SnO₂, 0.2, 0.5 and 1.0 mol% Rh-doped SnO₂ nanofibers at 175 °C–275 °C.

attributed to the changes of adsorbed oxygen species. The adsorbed oxygen of the surface will be ionized to O₂⁻ or O⁻ when the temperature is below 550 °C. More importantly, when the temperature is 200 °C, oxygen adsorbates are changed from O₂⁻ to O⁻ species. This process will result in the increase of R_a (O₂⁻ + e⁻ → 2O⁻) [58]. So, the value of R_a increased ultimately. Moreover, the R_a of pure SnO₂ was 0.23 MΩ at 200 °C, while 0.2, 0.5, 1.0 mol% Rh-doped SnO₂ showed increased R_a values of 1.59 MΩ, 10.96 MΩ and 53.4 MΩ respectively at the same temperature. The increase of R_a might be explained by the suppression of SnO₂ crystallization and the substitute of Sn⁴⁺ by Rh³⁺. The lower electron concentration of the Rh-doped SnO₂ nanofibers could also be understood as their larger Debye length than that of pure SnO₂ nanofibers. According to the space charge model of *n*-type semiconductor oxide based

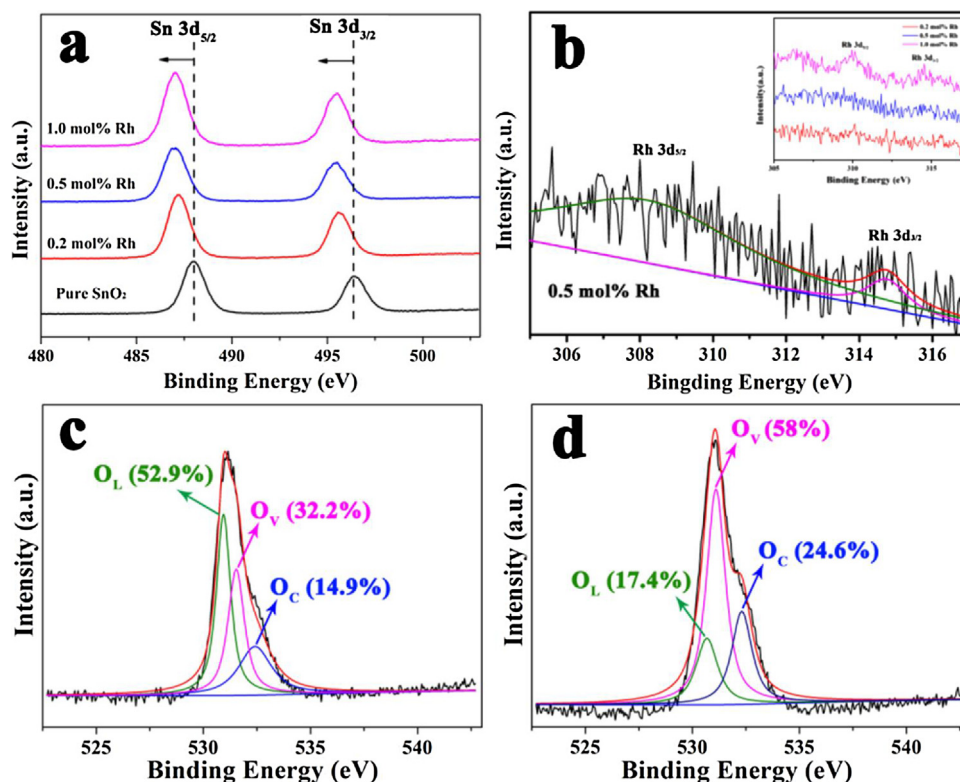


Fig. 10. XPS spectra of SnO₂ nanofibers and Rh-doped SnO₂ nanofibers. (a) Sn 3d for pure and 0.2–1.0 mol% Rh-doped SnO₂, (b) Rh 3d for Rh-doped samples, (c,d) O 1s XPS spectra of the pure and 0.5 mol% Rh-doped SnO₂ nanofibers.

Table 1

Comparison of the sensing performance between the current work and previously reported results.

Sensing materials	Acetone Concentration (ppm)	Temperature (°C)	Gas response (R_a/R_g)	Ref.
SnO ₂ nanoflowers	50	310	11.4	42
SnO ₂ hollow spheres	50	200	16	43
aurelia-like SnO ₂	50	240	17	44
SnO ₂ nanoparticles	200	240	28.2	45
Ce-doped SnO ₂ hollow spheres	100	250	11.9	46
NiO-decorated ZnO nanostructures	100	300	23.5	47
In ₂ O ₃ nanoparticles	100	250	21.5	48
Hollow α -Fe ₂ O ₃ quasi-cubic structures	100	250	8.7	49
In ₂ O ₃ -WO ₃ nanofibers	50	275	12.9	50
Rh-doped SnO ₂ nanofibers	50	200	60.6	This work

gas sensors, when the grain size was below or equal to twice of the Debye length, the space charge layer of the grain surface could be completely exhausted. Thus, the gas sensing properties could be significantly improved. Second, XPS analysis was performed to further explore the possible mechanism of Rh-doped SnO₂ nanofibers (Fig. 10). Fig. 10a presents the high-resolution spectra of Sn 3d and the peaks occurred at 488.05 eV and 496.45 eV, which were assigned to Sn 3d_{5/2} and Sn 3d_{3/2} corresponded to oxidation state +4 of tin atoms (SnO₂) [59]. The binding energies of the Sn 3d_{5/2} peaks of 0.2–1.0 mol% Rh-doped SnO₂ samples (487.25 eV–487.05 eV) were 0.8–1.0 eV lower than that of SnO₂ (488.05 eV), indicating the incorporation of Rh³⁺ into the SnO₂ lattice. The Rh 3d_{5/2} and Rh 3d_{3/2} peaks were analyzed using 0.5 mol% Rh-doped samples to identify phase of Rh element at the surface (Fig. 10b). Compared with undoped SnO₂, the Rh related peaks were certainly detected and the peaks were observed at the vicinity of Rh³⁺ location (309.45 eV for 3d_{5/2}, and 314.5 eV for 3d_{3/2}) [60]. From the inset of Fig. 10b, the intensity of the peak enhanced observably by increasing of Rh amount. In addition, the O 1s peaks were asymmetric and could be decomposed into three different components [61]. The binding energies were about 529.5 ± 0.4 eV (O_L), 531.2 ± 0.6 eV (O_V), and 532.5 ± 0.2 eV (O_C) corresponding to lattice oxygen, oxygen deficiency, and chemisorbed oxygen species, respectively (Fig. 10c,d). The relative percentages of O_L, O_V, and O_C components were approximately 52.9%, 32.2%, and 14.9% in the pure SnO₂, while they were 17.4%, 58.0%, and 24.6% in the 0.5 mol% Rh-doped SnO₂. Obviously, with increasing the Rh doping amount, the contents of O_V and O_C components were greatly increased. It has been reported that the gas sensing properties were closely related to the deficient and chemisorbed oxygen in SnO₂ material [62,63]. The increase of O_V component could provide more active sites for the gas reaction and adsorption on the surface of the sensing materials. The increase of O_C component signified that more surface chemisorbed oxygen species could participate in the oxidation-reduction reaction on the surface of the SnO₂ nanomaterials and thus resulted in a larger change in the conductivity of sensing materials.

4. Conclusion

In summary, undoped and 0.2–1.0 mol% Rh-doped SnO₂ nanofibers were synthesized through a simple and facile electrospinning technique. In gas sensing applications, a systematic and comparative analysis indicated that the 0.5 mol% Rh-doped SnO₂ nanofibers showed greatly enhanced gas sensing performance, having a response of 60.6–50 ppm acetone at 200 °C, which was 9.6 times higher than that of undoped SnO₂ nanofibers. At last, the changes of the electron concentration and distribution of oxygen component induced by the doping of Rh³⁺ into SnO₂ nanocrystals were responsible for the enhanced gas sensing performance. Thus, the doping of Rh³⁺ into SnO₂ nanofibers should be a promis-

ing method for designing and fabricating acetone gas sensor with high performance.

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