

Contents lists available at [ScienceDirect](http://www.sciencedirect.com/science/journal/09254005)

Sensors and Actuators B: Chemical

journal homepage: www.elsevier.com/locate/snb

YSZ-based solid electrolyte type sensor utilizing $ZnMoO₄$ sensing electrode for fast detection of ppb-level H_2S

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ARTICLE INFO

Keywords: H₂S sensor Stabilized zirconia Mixed-potential ZnMoO₄ Ppb-level

ABSTRACT

The planar and compact type all-solid state electrochemical gas sensing device based on yttria-stabilized zirconia (YSZ) and Zinc molybdate (ZnMoO4) composite sensing electrode (SE) was proposed and fabricated to effectively detect ppb-level H₂S at high temperature. The gas sensing property of different SEs (ZnMoO₄, CoMoO₄ and NiMoO₄) is compared and explored. The sensor attached with ZnMoO₄-SE processes the highest response value of −62.5 mV to 1 ppm H2S and lower detection limit of 5 ppb H2S at 500 °C. The response and recovery times of the sensor to 500 ppb H2S are 20 s and 58 s, respectively. The sensor also displays high sensitivity, good continuous reproducibility, selectivity and stability of humidity and high temperature at 500 °C. In addition, the sensing principle involving mixed potential model was proposed and verified using polarization curves.

1. Introduction

Hydrogen sulfide (H_2S) is a kind of nerve agent and is also an extremely choking and irritating gas with a rotten eggs smell. After releasing into the atmosphere, it will cause serious harm to the surrounding environment and human life and health. The key sources of H2S are mainly concentrated on the exhaust gas emitted by natural gas plants, chemical plants, water and gas plants and smelters [[1](#page-6-0)]. Therefore, presently how to *in-situ* monitor H_2S in flue gas has become a very important issue using simple, miniaturized, and low cost gas detection device at high temperature, and also has very important economic benefits and social significance.

To date, numerous research efforts have been mostly focused on development and fabrication of H_2S gas sensor with simple manufacture process, inexpensive cost, excellent sensitivity and rapid response speed based on different functional materials, such as metal oxide semiconductor $[2-10]$ $[2-10]$, solid electrolytes $[11-13]$ $[11-13]$, organic material [[14,](#page-6-3)[15\]](#page-6-4), MOF [\[16](#page-6-5)[,17](#page-6-6)] and so on. Among the multitudinous developed H2S gas sensors, the solid electrolyte type electrochemical sensing devices have played an enormous potential in detection of low concentration H_2S . Yang et al fabricated a room temperature fuel cell type amperometric H_2S sensor using proton exchange membrane (Nafion) and Pt-Rh nanoparticles loaded carbon fibers sensing electrode for detection of 0.1–200 ppm H_2S [\[12](#page-6-7)]. Zhang et al. used spinel-type oxide $CoCr_{2-x}Mn_xO₄$ as sensing electrode to fabricate sodium super ionic conductor (NASICON)-based solid electrochemical sub-ppm H₂S sensor, which exhibits excellent selectivity at 250 °C [\[18](#page-6-8)]. Although abovementioned solid electrolyte type sensor showed satisfactory sensing characteristics, the shortcoming for operating at low temperature is insuperable. Fortunately, the stabilized zirconia-based mixed potential type H2S sensors using different metal oxide sensing electrodes are got high expectations due to the stable ability of high temperature, high humidity and various gas coexistence. Miura et al. designed a tube type of electrochemical mixed potential type H_2S sensor combining yttriastabilized zirconia with $WO₃$ sensing electrode, which was found to respond well to 0.2–25 ppm H_2S at 400 °C [[13\]](#page-6-9). Lu et al fabricated the mixed potential type sub-ppm H_2S sensor based on YSZ and hollow balls NiMn_2O_4 sensing electrode, and the sensing device exhibited the low detection limit of 50 ppb and excellent selectivity at 500 °C [\[19](#page-6-10)]. Subsequently, a K_2NiF_4 -type La_2NiO_4 as sensing electrode was first fabricated YSZ-based mixed potential type H_2S sensor. The recovery time of the sensor to 500 ppb H_2S was about 150 s at 500 °C [\[20](#page-6-11)]. However, the response/recovery time, the detection limit, selectivity and sensitivity for YSZ-based H_2S sensor based on the mixed potential principle still have much space to improve by designing novel sensing electrode material.

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<https://doi.org/10.1016/j.snb.2019.127205>

Received 18 May 2019; Received in revised form 14 August 2019; Accepted 27 September 2019 Available online 27 September 2019 0925-4005/ © 2019 Elsevier B.V. All rights reserved.

Bimetal oxide material systems with multiple-functionalities and prominent electrochemical catalytic activity, selectivity, and stability attracts increasing interest in the design of new materials for gas sensing device. Recently metal molybdates $MMO₄$ have been investigated and tried to applied in humidity sensing, photo/electrocatalytic, and electrochemical energy storage etc. However, for the development of stabilized zirconia-based solid electrolyte type gas sensor, metal molybdates as sensing electrode is rarely reported. Its potential as sensing electrode material for YSZ-based H2S gas sensor is anticipated. Moreover, achieving bimetal molybdates (ZnMoO₄, CoMoO₄ and $NiMoO₄$) as sensing electrodes on the basis of developed single metal oxides (include Ni^{2+} , Co^{2+} and Zn^{2+} as metal element) of YSZ-based gas sensor is an important choice to fabricate high performance sensing device. In this work, a new mixed potential type stabilized zirconiabased gas sensor utilizing molybdate $MMO₄$ (ZnMoO₄, CoMoO₄ and NiMoO4) composite oxides sensing electrodes was first presented and fabricated for fast detection of ppb-level H_2S at 500 °C. The sensing device attached with ZnMoO₄-SE exhibited fast response and recovery times of 20 s and 58 s to 500 ppb H_2S and low detection limit of 5 ppb at 500 °C. Furthermore, the gas-sensing performance and sensing mechanism was also systematically investigated and discussed.

2. Experimental

Herein, three metal molybdate $MMO₄$ (ZnMoO₄, CoMoO₄ and NiMoO4) sensing materials were designed and selected as sensing electrodes of YSZ-based solid electrolyte type H2S gas sensor, respectively. The plate YSZ substrate $(8 \text{ mol\% Y}_2O_3\text{-stabilized ZrO}_2)$, $2 \text{ mm} \times 2 \text{ mm} \times 0.3 \text{ mm}$ of length \times width \times thickness, purchased from Anpeisheng Corp., China) was used as solid electrolyte. The Zinc molybdate (ZnMoO4) sensing electrode material was synthesized from $Zn(Ac)_2·2H_2O$ and $Na_2MoO_4·2H_2O$ according to Reference [[21\]](#page-6-12). Subsequently, the as-synthesized precursor was calcinated in muffle furnace at 800 °C for 2 h. CoMoO₄ and NiMoO₄ sensing materials were also calcinated at same condition. [Fig. 1](#page-1-0) illustrates the schematic diagram of the fabricated sensor and the detailed fabrication process as follows. Originally, both left and right ends of YSZ-substrate were printed by point-shaped and stripe-shaped Pt (provided by Sino-platinum Metals Co., Ltd.), respectively. Meanwhile, Pt wire (Diameter of 0.02 mm,

purchasing from Sino-platinum Metals Co., Ltd.) was attached to Pt point and Pt stripe as the signal collection leads. The above-obtained substrate was sintered at 1000 °C for 0.5 h to get Pt reference electrode (RE) at the end of stripe-shape Pt. Then, three molybdate (ZnMoO₄, $CoMoO₄$ and NiMo $O₄$) sensing materials were mixed with a minimum quantity of deionized water to get sensing electrode pastes, respectively. The stripe-shaped sensing electrode (SE) was formed on the point-shaped Pt using a fine brush. To gain good contact between the sensing electrode and YSZ electrolyte, the device was calcinated for 2 h at 800 °C. Whereafter, the Al_2O_3 substrate with Pt heater (length \times width \times thickness: 2 mm \times 2 mm \times 0.2 mm, providing the working temperature for the sensing device) was adhered to the back of YSZ substrate by the inorganic adhesive (formed by preparation of sodium silicate and alumina powder) to get sensitive unit. Finally, above sensitive unit was welded to the hexagon socket to obtain integral structural gas sensor. The above-fabricated sensing device was connected to a digital electrometer (Rigol. DM3054) and the potential difference signal between SE and RE was measured and investigated in various tested gases or air based on static state test system. The polarization curves of sensor were carried out utilizing the electrochemical workstation (CHI600C, Instrument corporation of Shanghai, China) in air and different concentrations of H_2S gas (0.5 ppm and 1 ppm H_2S + air) at 500 °C.

The crystallinity and phase information of $ZnMoO₄$ composite were structurally characterized by X-ray diffraction (XRD) patterns utilizing Rigaku wide-angle X-ray diffractometer (D/max rA, Cu Kα radiation at wave length = 0.1541 nm). Raman spectroscopy of ZnMoO₄ sensing material was operated on LabRAM HR Evolution spectrometer with a laser wavelength of 532 nm. The surface morphology and microstructure of ZnMoO₄-SE was recorded using field-emission scanning electron microscopy (FESEM, JEOL JSM-7500 F, with an accelerating voltage of 5 kV). X-ray photoelectron spectroscopy (XPS) was performed using a Thermo ESCALAB250 spectrometer equipped with an Al-K α ray source to obtain the composition information of ZnMoO₄.

3. Results and discussion

[Fig. 2](#page-2-0)(a) illustrated XRD pattern of the $ZnMoO₄$ sensing material annealed at 800 °C. All XRD diffraction peaks can be indexed perfectly

Fig. 1. Schematic diagram of fabricated sensor.

Fig. 2. (a) XRD pattern and (b) of Raman spectrum ZnMoO₄ sensing material calcinated at 800 °C.

to triclinic structured ZnMoO₄ with space group P1 (JCPDS 35-765) [[22\]](#page-6-13). No diffraction peaks of any other impurity are observed, confirming the formation of single-phase of alpha-ZnMoO4. The sharp diffraction peaks for composite oxide material annealed at 800 °C revealed good crystalline nature. In order to further identify the chemical structure information, Raman spectroscopy of sensing material was measured, as shown in [Fig. 2](#page-2-0)(b). Normally, the symmetric stretching vibration modes (υ1) and asymmetric stretching vibration modes (υ3) of MoO4 tetrahedra for ZnMoO4 are recorded in the range of 700- 1000 cm⁻¹. Raman bands corresponding to symmetric bending vibration modes (υ2) and asymmetric bending vibration modes (υ4) of MoO₄ tetrahedra are observed in the region of 300-520 cm⁻¹ [23–[25\]](#page-6-14). Consequently, the Raman peaks observed at 787 cm^{-1} , 815 cm^{-1} , 842 cm⁻¹, 861 cm⁻¹ and 880 cm⁻¹ can be assigned to asymmetric stretching vibration modes of MoO₄ tetrahedra. And the Raman band observed at 930 cm⁻¹, 945 cm⁻¹ and 970 cm⁻¹ may result from a symmetric stretching vibration in MoO₄ tetrahedral units. The Raman band at 338 cm^{-1} can be assigned to the symmetric bending vibration (υ2) or asymmetric bending vibration (υ4) of ZnMoO4.

The morphology of ZnMoO₄-SE sintered at 800 °C is exhibited in

[Fig. 3](#page-2-1)(a). ZnMoO₄ sensing electrode material sintered at 800 °C is composed of conjoined particle with diameter of micro-scale. The sensing electrode possess of loose and porous structure, which provides smooth gas diffusion path in sensing electrode layer. Furthermore, to further corroborates the observed result of XRD and Raman, XPS was performed to study the elemental composition and oxidation state of $ZnMoO₄$. As shown in [Fig. 3](#page-2-1)(b), Zn, Mo, O and C elements are existed in the survey of $ZnMoO₄$. The Zn 2p region shows two binding energy peaks at 1045.6 and 1022.6 eV, attributing to Zn $2p_{1/2}$ and Zn $2p_{3/2}$, respectively. The energy separation of 23.0 eV between Zn $2p_{1/2}$ and Zn $2p_{3/2}$ demonstrates the characteristic of Zn^{2+} in ZnMoO_4 ([Fig. 3](#page-2-1)(d)) [[26\]](#page-7-0). The binding energy and calculated splitting width (3.2 eV) between $Mo3d_{5/2}$ and $Mo3d_{3/2}$ are in good agreement with Mo^{6+} ([Fig. 3](#page-2-1)(d)) [[27\]](#page-7-1).

For the mixed potential type YSZ-based gas sensing device, the sensing electrode material category is acknowledged to be pivotal in sensing property of the sensor. Herein, three molybdate sensing materials (MMoO₄ (M: Co, Ni and Zn)) were applied to fabricate planar type YSZ solid electrolyte device, aiming at optimizing detection ability of H₂S. As depicted in [Fig. 4](#page-3-0), the sensor using ZnMoO₄-SE sintered at

Fig. 3. (a) SEM image of ZnMoO₄-SE; XPS spectra of ZnMoO₄ sintered at 800 °C (b) survey; (c) Zn 2p and (d) Mo 3d.

Fig. 4. (a) Comparation of the response value for the sensor using MMoO₄ (M: Co, Ni and Zn) sintered at 800 °C to 1 ppm H₂S at 500 °C; (b) Response and recovery curves of the sensors to 1 ppm H_2S at 500 °C.

Fig. 5. Response transients of the sensor utilizing $\text{ZnMoO}_4\text{-SE}$ sintered at 800 °C to 1 ppm H₂S at different working temperatures.

800 °C possessed the highest response value to 1 ppm H₂S at 500 °C compared with devices attached with $CoMoO₄-SE$ and $NiMoO₄-SE$, which reveals tremendous potential in effective detection of H_2S . Accordingly, the present main work concentrates on the investigation and evaluation of sensing performances for the sensor utilizing $ZnMoO₄-SE$. As reported in literatures [28–[30\]](#page-7-2), the working temperature of the device greatly determined the sensing property due to effect of adsorption/desorption and activation energy. Consequently, the response transients of the sensor utilizing ZnMoO_4 -SE sintered at 800 °C to 1 ppm H2S at different working temperatures are measured and shown in [Fig. 5.](#page-3-1) Explicitly, in the working temperature range of 450–575 °C, the fabricated sensor appears in the trend of first increased then decreased to 1 ppm H_2S and the best sensing property is achieved at 500 °C. At low working temperature ($< 500^{\circ}$ C), the activation energy for electrochemical reaction is slightly deficiency, leading to a poor response. With increasing the working temperature, the electrochemical reaction at TPB (Triple Phase Boundary, the interface of ZnMoO_4 , YSZ and H_2S) will quickly enhance, leading to improved response. While further increasing the working temperature, the desorption process of H_2S proceeds dominant following the adsorption amount of H2S decrease, which results in deterioration of response at higher temperature. Therefore, the optimal operating temperature of 500 °C for the sensor utilizing $ZnMoO₄ - SE$ sintered at 800 °C is chosen in the following study.

Fig. $6(a)$ shows response transients of the sensor using ZnMoO₄-SE sintered at 800 °C to 0.005–5 ppm H_2S at 500 °C. To guarantee the consistence and uniformity of response transients, the same measurement time of about 2 min in different concentration of H_2S and the consistent test time of 3 min in air are used. And the response potential signal value at last second in H_2S gas was used as the potential value for the calibration curves. Evidently, when the sensor is exposed to H_2S

atmosphere, the response signal of the device attached with ZnMoO₄-SE sintered at 800 °C exhibited negative change and gradually increased in negative direction with increase of H_2S concentrations in the ranges of 0.005–5 ppm. It is noticeable that the response value to 0.1 ppm and 1 ppm H₂S is -13 mV and -62.6 mV, the lowest detection limit can even be approach to 5 ppb H₂S at response signal of −3.2 mV. Furthermore, the sensor possessed good response and recovery characteristics to H_2S at 500 °C. The response and recovery times to 500 ppb H_2S are 20 s and 58 s, respectively [\(Fig. 6](#page-4-0)(b)). The dependence relation between ΔV and 0.005–5 ppm H₂S concentrations is divided into two periods below and high than 0.1 ppm, which the linear slop (sensitivity) in the ranges of 0.005–0.1 ppm H_2S and logarithm linear slop (sensitivity) in the ranges of 0.1–5 ppm H₂S is -102 mV/ppm and -67 mV/ decade at 500 °C ([Fig. 6](#page-4-0)(c)). Comparing with reported state-of-the-art YSZ-based mixed potential type H_2S gas sensors in [Table 1](#page-4-1), the developed sensor utilizing ZnMoO₄-SE sintered at 800 °C displays fast response and recovery times as well as the lowest detection limit to H_2S , except for sensitivity. The electrochemical cells and electrode reactions for the developed sensor can be expressed as follows:

In H₂S atmosphere: $H_2S + O_2$, ZnMoO₄/YSZ/Pt, $H_2S + O_2$ (2)

Cathodic reaction: $O_2 + 4e^- \rightarrow 2O^2$ (3)

Anodic reaction: $H_2S + 3O^{2-} \rightarrow SO_2 + H_2O + 6e$ - (4)

The sensing process of the mixed potential type sensing device is attributed to the gas phase heterogeneous catalytic reaction in sensing electrode layer and electrochemical catalytic reaction activity at TPB. When the sensor was exposed to tested gas $(H₂S)$, $H₂S$ gas passed through ZnMoO4 sensing electrode layer and arrived at TPB, which occurred electrochemical reactions. Part of H2S gas is lost in diffusion process due to heterogeneous gas phase catalytic reaction ($2H_2S + 3O_2$) \rightarrow 2SO₂ + 2H₂O). More remarkable, the loose and porous structure of sensing electrode layer will improve passing rate of H_2S and reduce the consumption [\(Fig. 3](#page-2-1)(a)). This may ensure that more H_2S gas participate in electrochemical reaction process and produce high response signal. The different concentrations of H_2S (air) occurred simultaneously electrochemical reduction (3) and oxidation reaction (4) at TPB of ZnMoO4 sensing electrode and formed local cell. The mixed potential was observed at equilibrium of two electrochemical reaction.

In the higher H_2S tested concentrations (< 0.1 ppm), the mixed potential of the sensor attached with ZnMoO₄-SE is dependent on ratelimiting kinetics based on Tafel-type behavior. To gain more insight into this sensing phenomenon, the potential response to H_2S in air for the fabricated sensor can be treated quantitatively depending on the Butler-Volmer equation [\[31](#page-7-3)[,32](#page-7-4)]. The cathodic and anodic current for reactions (3) and (4) can be expressed.

$$
i_{O_2} = i_{O_2}^0 \exp[-4\alpha F(V - V_{O_2}^0)/RT] \tag{5}
$$

Fig. 6. (a) Response transients of the sensor using ZnMoO₄-SE sintered at 800 °C to 0.005-5 ppm H₂S at 500 °C; (b) Response and recovery characteristics of the sensor to 500 ppb H2S at 500 °C; (c) Relation between ΔV and the concentration logarithm of 0.005–5 ppm H2S.

Table 1

Summary of $H₂S$ sensing performance in this work and other reported YSZbased mixed potential type devices.

Sensing Materials	H ₂ S Conc. (ppm)	Response (mV) ^a	Sensitivity $(mV/decade)^a$	Response/ Recovery time(s)	Low Detection limit (ppb)	Ref.
ZnMoO ₄	0.5	37.5	67	20/58	5	This work
Pt	25		29	$5400/-$	1000	[13]
WO ₃	12		40	120-180/ 1200	600	[13]
NiMn ₂ O ₄	0.5		35/125	300/275	50	[19]
La ₂ NiO ₄	0.5	55	10/69	72/1200	20	[20]

Absolute value

$$
i_{H_2S} = i_{H_2S}^0 \exp[6\beta F(V - V_{H_2S}^0)/RT]
$$
 (6)

i ⁰: Exchange current density *α*, *β*: Transfer coefficient

F: Faraday constant *R*: Gas constant *T*: Temperature

 V and V^0 : Electrode potential and the equilibrium electrode potential, respectively *i* ⁰ is assumed to follow the kinetic equations:

$$
i_{O_2}^0 = -B_1 C_{O_2}^m \tag{7}
$$

$$
i_{H_2S}^0 = B_2 C_{H_2S}^n \tag{8}
$$

Where, B_1 , B_2 , m and n are constants; C is gas concentration. The mixed potential V_M under equilibrium state can be presented as follows:

$$
V_M = V_0 - nA \ln C_{H_2S} + mA \ln C_{O_2}
$$
 (9)

Here,

$$
V_0 = \frac{RT}{(4\alpha + 6\beta)F} \ln \frac{B_1}{B_2} + \frac{2\alpha V_{O_2}^0 + 3\beta V_{H_2S}^0}{2\alpha + 3\beta} \tag{10}
$$

$$
A = \frac{RT}{(4\alpha + 6\beta)F} \tag{11}
$$

When $O₂$ concentration is fixed, Eq. [\(10\)](#page-4-2) is simplified:

$$
V_M = V_0 - nA \ln C_{H_2S} \tag{12}
$$

Clearly, the negative logarithm linear relationship (-nA) between V_M and H₂S concentration was displayed under constant O₂ concentration, in agreement with result experimentally observed in [Fig. 6](#page-4-0)(c).

In the lower H₂S tested concentration $(< 0.1$ ppm), the diffusion limited kinetic is dominant in the sensing process. A high heterogeneous catalytic oxidation rate on the electrode layer will lower the concentration of H2S that reaches electrochemical active sites at triplephase boundary [[33,](#page-7-5)[34\]](#page-7-6). In this regard, the gas diffusion rate in the sensing electrode layer is slower than the electrochemical catalytic oxidation reaction of H_2S . The mixed potential V_M yields

$$
V_M = V_{O2}^0 - RT \frac{AD_{H2S} C_{H2S}}{3B_1 \delta C_{O2}^m}
$$
\n(13)

where A is the electrode area, D_{H2S} is the diffusion coefficient of H_2S and δ is the diffusion boundary layer thickness. And the mixed potential presents a negative linear dependence relationship on H2S concentration, which is consistence with observed result in inset of [Fig. 6](#page-4-0)(c).

For the practical application of gas sensor, the sensing performances, such as good repeated response capability, selectivity, humidity and temperature stability, are crucial and meaningful evaluation parameters for meeting to requirement of actual condition. [Fig. 7](#page-5-0) depicts the continuous response and recovery characteristics of the sensor utilizing $\text{ZnMoO}_4\text{-SE}$ calcinated at 800 °C to 0.05 ppm and 1 ppm H₂S at 500 °C. Evidently, in the process of the examined seven cycles, the potential signal of the present device in air and 0.05 ppm or 1 ppm H_2S was effectively reproduced, confirming good reproducibility to H_2S .

Fig. 7. Continuous response and recovery curves of the sensor attached with ZnMoO₄-SE sintered at 800 °C to 50 ppb and 1 ppm H_2S at 500 °C.

Fig. 8. Cross-sensitivities for the sensor using ZnMoO₄-SE sintered at 800 °C to various target gases at 500 °C.

Fig. 9. The effect of the different relative humidity on response value for the sensor attached with ZnMoO₄-SE sintered at 800 °C at 500 °C.

Subsequently, the responses of the present sensor to various types of gases were investigated at 500 °C and results obtained are summarized in [Fig. 8](#page-5-1). The response values of the fabricated sensor to 1 ppm SO_2 , 100 ppm CO, aldehyde, benzene, C_2H_2 , CH_4 , NO_2 , NO , NH_3 , and 1000 ppm H₂ are all less than -7 mV at 500 °C. The response of the present sensor toward 1 ppm H_2S is 9.6–89 times higher than those to other gases, demonstrating the excellent selectivity to H_2S as oppose to any other interfering gases. Meanwhile, the effect of different relative humidity on response value is also investigated and shown in [Fig. 9.](#page-5-2) It can be seen that the response value of the sensor to 200 ppb H_2S in the relative humidity ranges of 20%–80% at 500 °C changed slightly in the

extent of -14%-7%, which indicates the relative outstanding resist ability to humidity interference. Furthermore, [Fig. 10](#page-6-15) shows the high temperature stability of the sensor attached with ZnMoO₄-SE sintered at 800 °C to 500 ppb H₂S in 7 days of constant high temperature of 500 °C test periods. For response transients of the present device toward H_2S in the measurement process, times exposed to air and H_2S are kept consistent in each measurement situation and the response exposed to H_2S at last minute as the response value. The response value of the sensor using $\text{ZnMoO}_4\text{-SE}$ sintered at 800 °C to 500 ppb H_2S varied slightly during one week measurement period at 500 °C. The quantitative result demonstrated that the response value change amplitude to 500 ppb $H₂S$ on the 7th day is −6.7%, further illustrating good stability. Overall considering the integral H2S sensing performance for the developed device, $ZnMoO₄$ is a robust pipeline of new gas sensor using stabilized zirconia solid electrolyte for monitoring H2S at high temperature.

To certain the sensing mechanism of the developed sensing device involving in the mixed potential model. The polarization curves for the sensor attached with $ZnMoO₄-SE$ sintered at 800 °C in air, 0.5 ppm and 1 ppm H_2S were displayed in [Fig. 11.](#page-6-16) The mixed potential can be estimated from the intersection of the cathodic and anodic polarization curves [[32,](#page-7-4)[35](#page-7-7)[,36](#page-7-8)]. It can be obviously seen that the estimated values (−39.5 and −58 mV) for sensors attached with ZnMoO4-SE sintered at 800 °C to 500 ppb and 1 ppm H₂S are approach to those of the response values experimentally observed (-37.5 and -62.5 mV) indicating that the fabricated device obeys to the mixed-potential principle.

4. Conclusion

In short, the developed planar stabilized zirconia-based mixed potential type gas sensor utilizing Zinc molybdate (ZnMoO₄) as sensing electrode revealed the significant and enormous capacity in the aspect of monitoring rapidly low concentration of H_2S at high temperature. The YSZ-based sensor attached with $ZnMoO₄$ -SE sintered at 800 °C exhibited the highest response signal to 1 ppm H_2S , comparing with other molybdate electrodes ($NiMoO₄$ and $CoMoO₄$). The present sensor showed the response value of -37.5 mV and -122 mV to 500 ppb H_2S and 5 ppm H_2S at 500 °C, the detection limit of H_2S is even lower to 5 ppb. Between the potential response and H_2S concentration displayed linear relationship in the range of 5–100 ppb and logarithm relationship in the range of 0.1–5 ppm, which the slope is -102 mV/ppm and −67 mV/decade, respectively. The developed sensing device also possessed good reproducibility, stability, selectivity and humidity resistance to H_2S . The present investigation is to shine a light on the future development trend of solid electrochemical sensing device based on the mixed potential model for detection of low concentration hazardous gas.

Acknowledgements

This work is supported by the National Nature Science Foundation of China (Nos. 61831011, 61803171, 61327804, 61520106003, 61722305 and 61833006), Program for Chang Jiang Scholars and Innovative Research Team in University (No. IRT13018), National Key Research and Development Program of China (Nos. 2016YFC0207300 and 2016YFC0201002), Application and Basic Research of Jilin Province (20130102010 JC), Young Elite Scientists Sponsorship Program by CAST (2018QN RC001), Program for JLU Science and Technology Innovative Research Team (JLUSTIRT 2017TD-07), China Postdoctoral Science Foundation Funded Project (No. 2018M630322, 2019T120239), Jilin Provincial Science and Technology Development Program (20190103155JH), Jilin Provincial Education Department Science and Technology Project (JJKH20190114KJ), Fundamental Research Funds for the Central Universities.

Fig. 11. Polarization curves of the sensor attached with ZnMoO_4 -SE sintered at 800 °C in air, 500 ppb and 1 ppm H_2S at 500 °C.

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